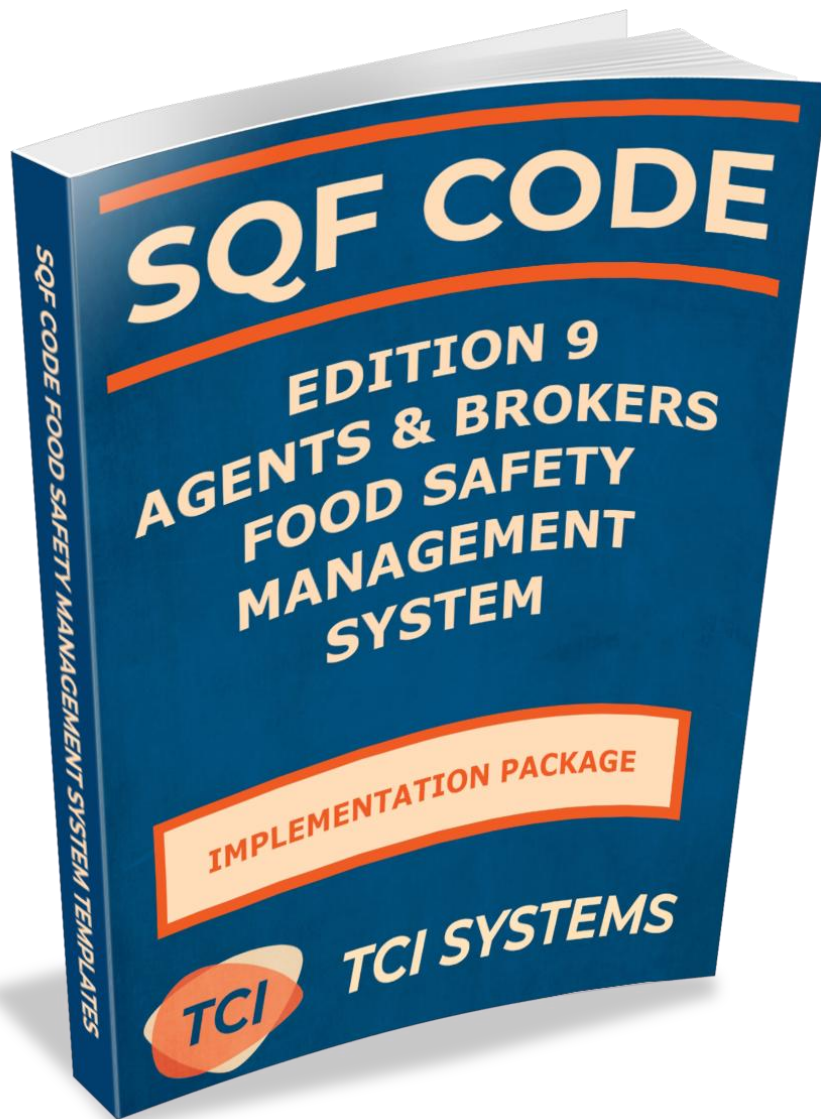


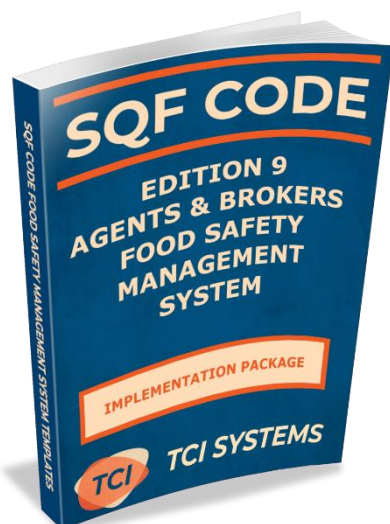
New Implementation Package Compliant with SQF Code: Agents & Brokers Edition 9 and the latest CODEX HACCP Guidelines



This is an ideal package for Agents & Brokers looking to achieve certification to the SQF Code: Agents & Brokers Edition 9 and includes additional SQF Edition 10 Elements

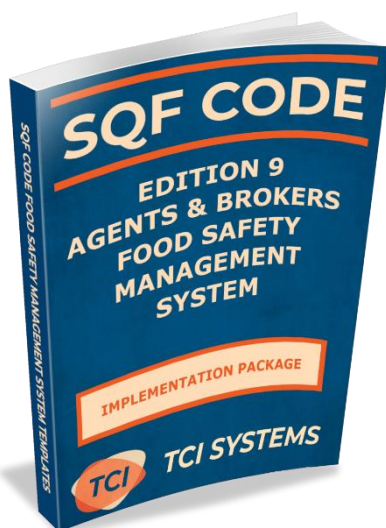


The SQF Food Safety Management System Implementation Package includes a combination of comprehensive documentation, guidance, implementation tools and training.



Included in the SQF Food Safety Management System Implementation Package:

- ✓ Comprehensive Procedures Manual
- ✓ Supplementary HACCP Tools & Documents containing the HACCP Calculator
- ✓ Training Modules
- ✓ FSQMS, Verification and Validation Record Templates
- ✓ Free online support via e-mail
- ✓ Supplier Risk Assessment Tool
- ✓ Product Development Module
- ✓ Complaint Management Guidelines & Analyser
- ✓ Internal Audit Schedule Risk Assessment Tool and Template
- ✓ Food Fraud Risk Assessment Tool
- ✓ Food Defence Assessment Tool
- ✓ Senior Management Implementation Assistance
- ✓ User guide



[To order this SQF Agents & Brokers Food Safety Management System Implementation Package click here](#)

Food Safety Management System Procedure Templates

The documents and records are provided in Microsoft Word format so are easily edited to suit your operation.

You can put your company logo or name and address in the header

You can edit the header

You can edit the main text

You can edit the footer

The screenshot displays a Microsoft Word document titled "FS 2.2.1 F...". The document is a template for a "Food Safety Management System". The header section features a large "AFC" logo and the title "Food Safety Management System". The main body of the document contains several sections: "Introduction", "Scope", "Due diligence", "Food Safety", and "Communication". Each section contains placeholder text. The footer section includes document reference information: "Document Reference FS 2.2.1 Food Safety Management System", "Revision 1 30th September 2026", "Owned by: General Manager", and "Authorized by: Chief Executive". A callout box points to the footer area, indicating it is editable. Another callout box points to the main text area, indicating it is editable. A third callout box points to the header area, indicating it is editable. A fourth callout box points to the header area, indicating that the company logo or name and address can be put in the header. A fifth callout box points to the header area, indicating that the header can be edited.

The package contains a comprehensive set of editable Food Safety Management System Procedure Templates written in Microsoft Word (US English) format that match the clauses of the SQF Code: Agents & Brokers Edition 9.

These are the procedure templates for Sections

2.1 Management Commitment

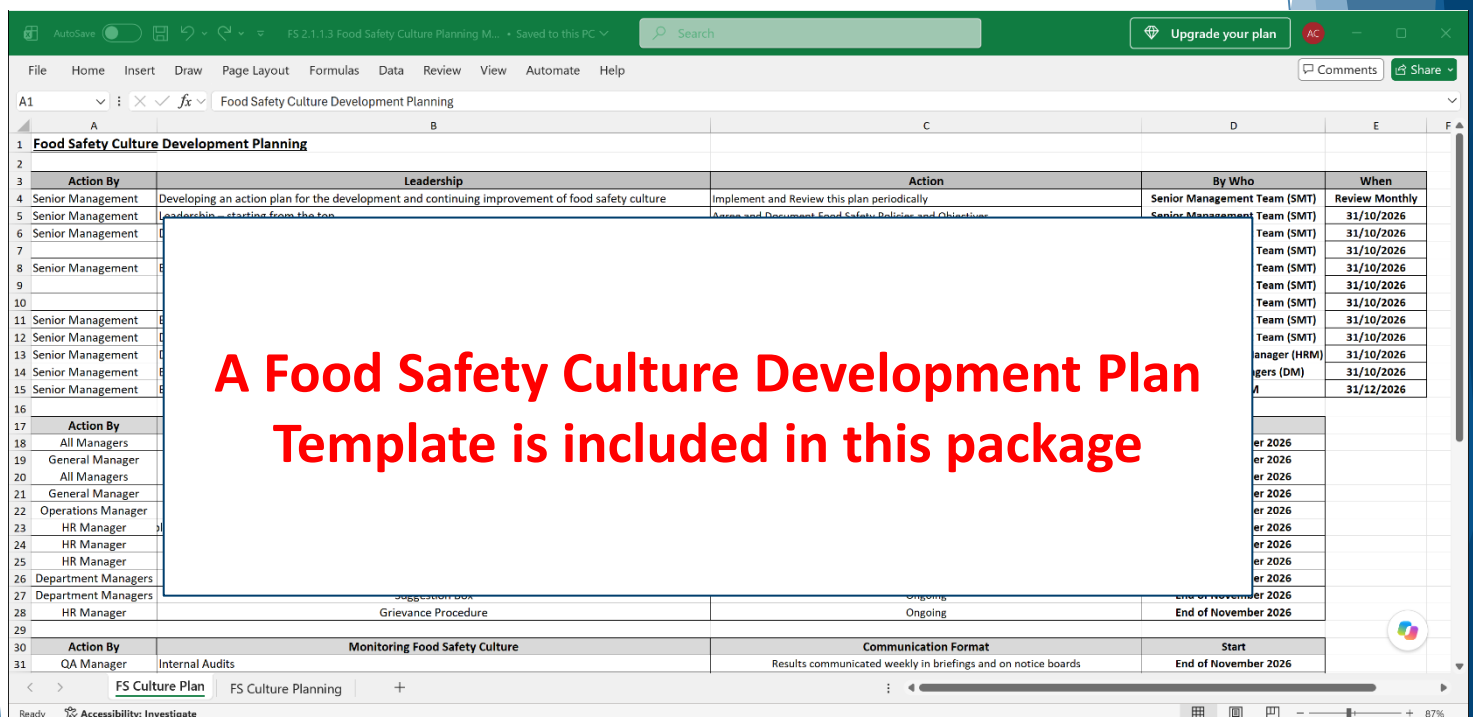
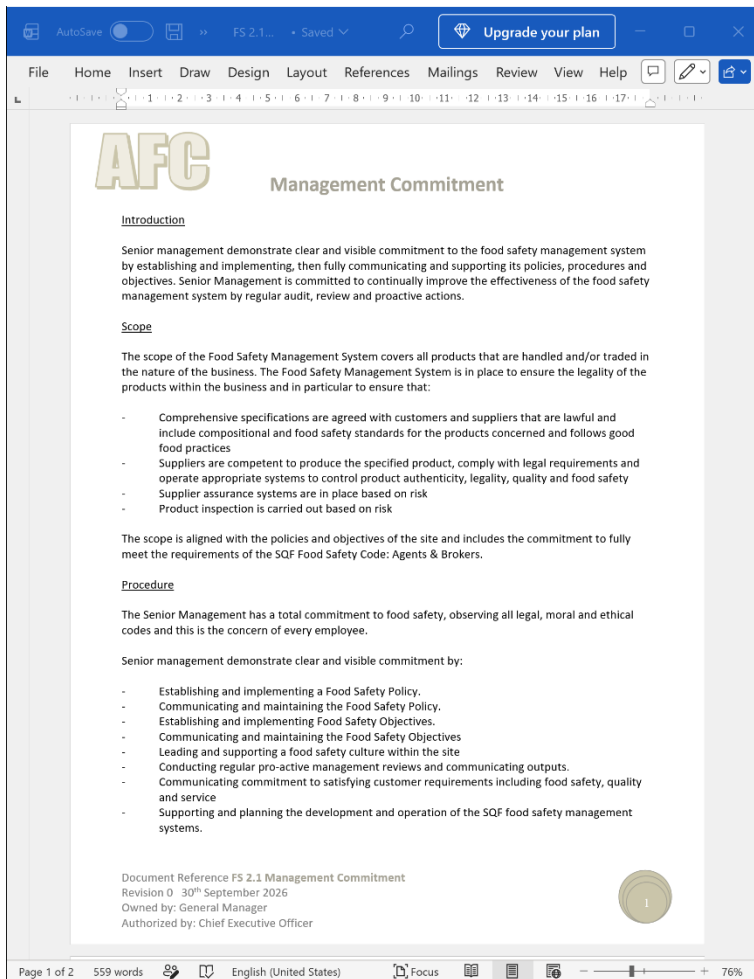
2.2 Documentation and Records

2.3 Supply Sourcing, Specifications, Agreements and Approval

2.4 Product Safety System

- FS 2.1 Management Commitment
 - FS 2.1.1.1 Food Safety Policy
 - FS 2.1.1.2 Food Safety Culture
 - FS 2.1.1.2 Food Safety Culture - Expected Behaviors
 - FS 2.1.1.3 Food Safety Culture Planning Matrix
 - FS 2.1.1.4 Food Safety Objectives
 - FS 2.1.1.4 Responsibility and Authority
 - FS 2.1.1.4 Appendix Organizational Chart
 - FS 2.1.1.4 Appendix Job Descriptions
 - FS 2.1.2 Management Review
 - FS 2.1.2R Management Review Record
 - FSR 2.1.2.2R Monthly SQF System Exception Report
 - FS 2.1.3 Complaint Management
 - FS 2.1.3A Annual Complaints Analyzer
- FS 2.2.1 Food Safety Management System
 - FS 2.2.2 Document Control
 - FS 2.2.3 Record Control
- FS 2.3.1 Product Development
 - FS 2.3.2 Specifications
 - FS 2.3.3 Contracted Operations
 - FS 2.3.4 Approved Supplier Program
 - FS 2.3.4A Supplier & Material Risk Assessment
 - FS 2.3.4B Supplier Assessment Form
 - FS 2.3.4C Approved Suppliers & Emergency Suppliers List
 - FS 2.3.4D Material Acceptance Record
 - FS 2.3.5 Change Management Procedure
 - FS 2.3.5A Process Change Approval Record
- FS 2.4.1 Food Legislation Compliance
 - FS 2.4.2 Food Safety Plans
 - FS 2.4.3 Sampling, Inspection and Analysis
 - FS 2.4.4 Control of Non-Conforming Materials and Product
 - FS 2.4.5 Product Hold Label
 - FS 2.4.5 Product Release

Package Document Examples



A Food Safety Culture Development Plan Template is included in this package

The documents are in Microsoft Word, Microsoft Excel and PowerPoint Format

These are the procedure templates for Sections

2.5 Validation and Verification

2.6 Product Traceability and Crisis Management

2.7 Product Defense and Fraud

2.8 Training

FS 2.5.1 Validation and Effectiveness

FS 2.5.2 Verification Activities

FS 2.5.3 Corrective Action and Preventative Action

FS 2.5.3A Root Cause Analysis

FS 2.5.3B Corrective Action Request

FS 2.5.3C Preventative Action Request

FS 2.5.4 Internal Audits

FS 2.5.4A Internal Audit Schedule

FS 2.6.1 Product Identification

FS 2.6.2 Product Trace

FS 2.6.2A Traceability System Diagram

FS 2.6.2B Batch Identification System

FS 2.6.2C Label Retention and Check

FS 2.6.3 Product Withdrawal and Recall

FS 2.6.3A Recall FDA Letter Template

FS 2.6.4 Crisis Management Planning

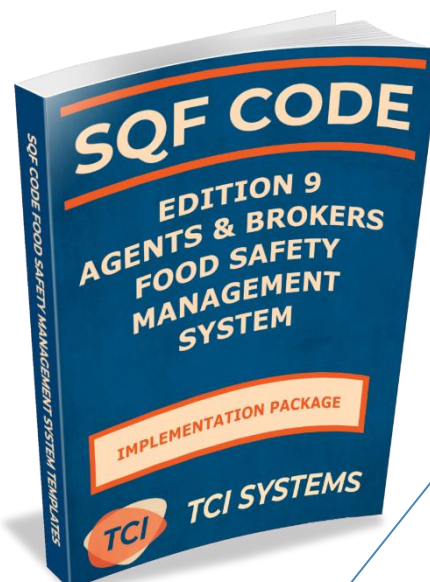
FS 2.7.1 Food Defense Plan

FS 2.7.1A Food Defense Threat Assessment

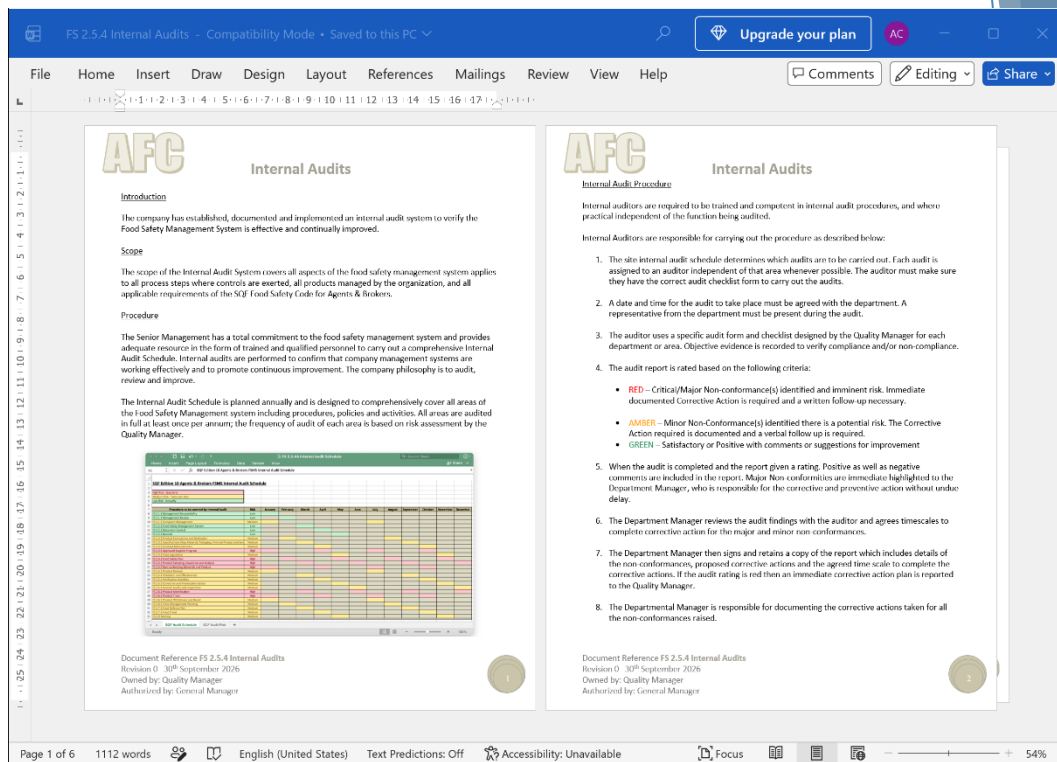
FS 2.7.2 Food Fraud

FS 2.7.2A Food Fraud Assessment Template

FS 2.9 Training



Package Document Examples



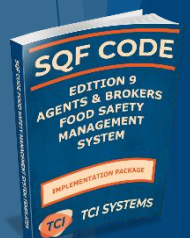
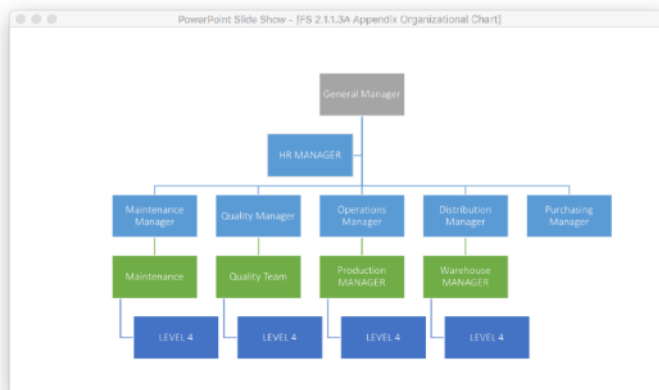
AutoSave FS 2.5.4A Internal Audit Schedule - Saved to this PC

File Home Insert Draw Page Layout Formulas Data Review View Automate Help

A1 SQF Edition 10 Agents & Brokers FSMS Internal Audit Schedule

	A	B	C	D	E	F	G	H	I	J	K	L	M	N
1	SQF Edition 10 Agents & Brokers FSMS Internal Audit Schedule													
2														
3	High Risk - Quarterly													
4	Medium Risk - Twice per Year													
5	Low Risk - Annually													
6														
7	Procedure to be covered by Internal Audit	Risk	January	February	March	April	May	June	July	August	September	October	November	December
8	FS 2.1.1 Management Responsibility	Low												
9	FS 2.1.2 Management Review	Low												
10	FS 2.1.3 Complaint Management	Medium												
11	FS 2.2.1 Food Safety Management System	Low												
12	FS 2.2.2 Document Control	Low												
13	FS 2.2.3 Records	Low												
14	FS 2.3.1 Product Development	Medium												
15	FS 2.3.2 Specifications	Medium												
16	FS 2.3.3 Supplier Agreements	Medium												
17	FS 2.3.4 Approved Supplier Program	High												
18	FS 2.4.1 Food Legislation	Medium												
19	FS 2.4.2 Food Safety Plan	High												
20	FS 2.4.3 Product Sampling, Inspection and Analysis	High												
21	FS 2.4.4 Non-conforming Materials and Product	High												
22	FS 2.4.5 Product Release	Medium												
23	FS 2.5.1 Validation and Effectiveness	Medium												
24	FS 2.5.2 Verification Activities	Medium												
25	FS 2.5.3 Corrective and Preventative Action	Medium												
26	FS 2.5.4 Internal Audits and Inspections	Medium												
27	FS 2.6.1 Product Identification	High												
28	FS 2.6.2 Product Trace	High												
29	FS 2.6.3 Product Withdrawal and Recall	Medium												
30	FS 2.6.4 Crisis Management Planning	Medium												
31	FS 2.7.1 Food Defense Plan	Medium												
32	FS 2.7.2 Food Fraud	Medium												
33	FS 2.8 Training	Medium												

Ready Accessibility: Investigate



Package Document Examples

FS 2.6.2 Product Trace - Compatibility Mode - Saved to this PC

File Home Insert Draw Design Layout References Mailings Review View Help

Comments Editing Share

AFC Product Trace

Introduction

The company has established, implemented, documented a trace system for all product components. This procedure defines how materials and finished products are uniquely identified and traceable as required by the Food Safety Management System and in compliance with all regulatory requirements in the country of origin and intended sale.

Scope

This procedure applies to all process steps where controls are exerted including last manufacturer (or the place of last significant change of the product), producer/packer, intermediate storage, shipment and receipt by customer.

Procedure

The company traceability system takes both the form of documented records and plc program, which enables a full product history to be produced in a timely manner.

Traceability records by supplier, product, brand, label and date/batch code are maintained and retained for all product batches. This allows the business to trace products and materials from purchase to customer for every delivery. Records are maintained of product volumes from last manufacturer, producer/packer, intermediate storage, shipment and receipt by customer.

Where product is further processed on behalf of the company, relabeled or returned, traceability is maintained. Reworked material will also remain identifiable and traceable. Where rework or any reworking operation is performed, traceability is maintained by completing traceability records to the finished product to ensure that product safety or legality is not compromised e.g. allergy status, identity preservation and ingredient declarations.

The traceability entails tracing a product backwards from customer to producer or last manufacturer, ensuring that all relevant paperwork has been completed and is within specification. A mass balance exercise is conducted of product volumes to ensure that all products are accounted for.

Document Reference FS 2.6.2 Product Trace
Revision 0 30th September 2026
Owned by: Quality Manager
Authorized by: General Manager

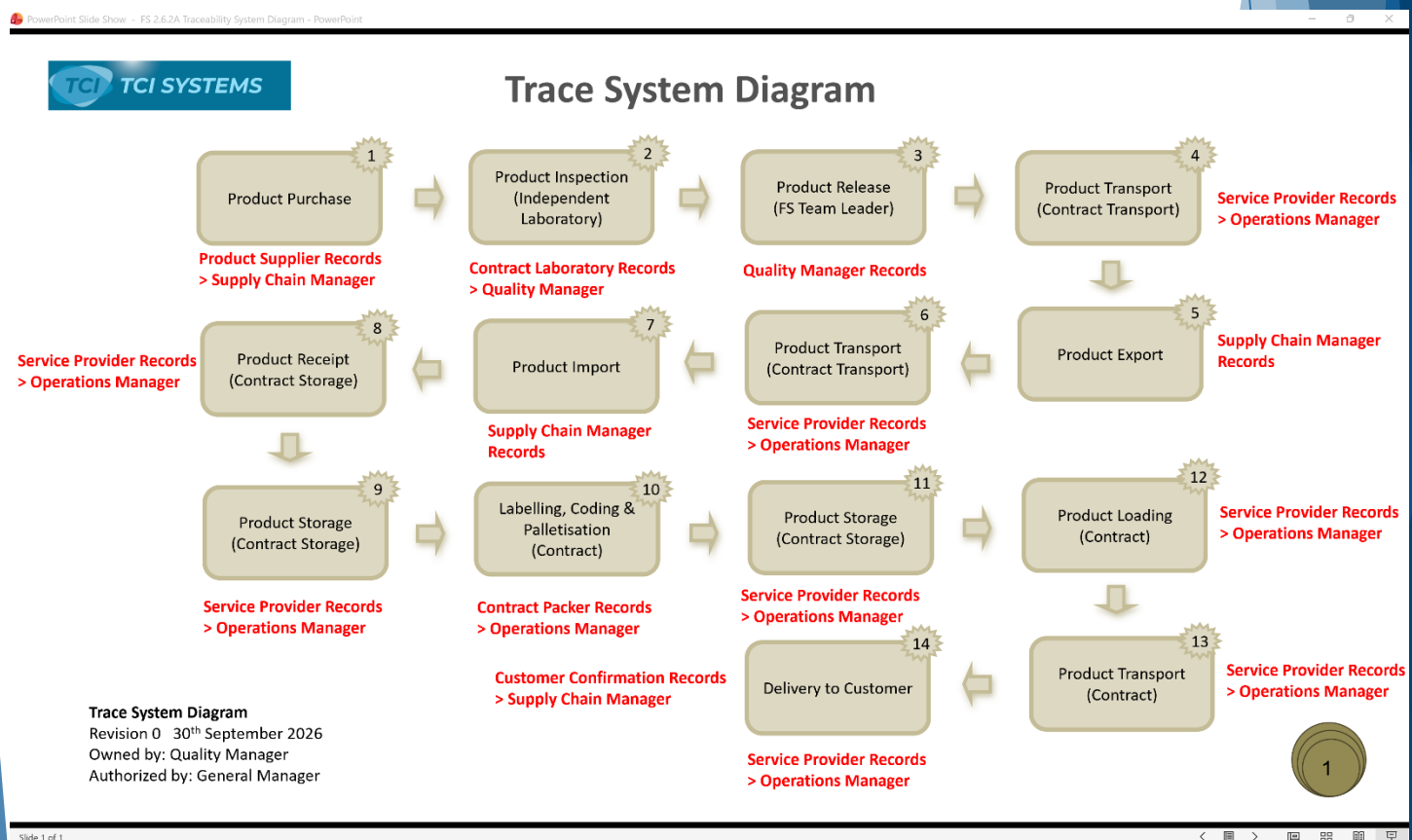
AFC Product Trace

For all products, the following information is traceable from the product date/batch code:

Stage	Details
Producer/Packer	Product/Label, Size, Date Supplied, Batch Code, Volume, Pallet Numbers, Certificate of Conformity Supplier Name/Address & Authorized Release Dates
Last Manufacturer	Product/Label, Size, Date Supplied, Batch Code, Volume, Pallet Numbers, Certificate of Conformity Supplier Name/Address & Authorized Release Dates
Transit	Product/Label, Size, Date of Pick Up & Delivery, Batch Code, Volume, Pallet Numbers, Vehicle Details, Temperature & Humidity Records if Applicable Service Supplier Name/Address
Storage Records	Product/Label, Size, Date of Receipt & Dispatch, Batch Code, Volume, Pallet Numbers, Vehicle Details, Temperature & Humidity Records if Applicable Service Supplier Name/Address
Packing Records	Service Supplier Name/Address, Product/Label, Size, Date of Pick Up & Delivery, Batch Code, Volume, Pallet Numbers, Location Details, Temperature & Humidity Records if Applicable Date, Label, Code, Code of Packaging, Reworked material, Volume
Dispatch Records	Service Supplier Name/Address, Storage Facility, Transport Company, Vehicle Log, Product/Label, Size, Date of Pick Up, Batch Code, Volume, Pallet Numbers, Vehicle Details, Temperature & Humidity Records if Applicable
Delivery Records	Customer & Location, Delivery Address & Time, Product/Label, Size, Date of Delivery, Batch Code, Volume, Pallet Numbers, Authorized Release Dates, & COC/COA, Service Supplier Name/Address, Vehicle Details, Temperature & Humidity Records if Applicable

Document Reference FS 2.6.2 Product Trace
Revision 0 30th September 2026
Owned by: Quality Manager
Authorized by: General Manager

Page 1 of 4 829 words English (United States) Text Predictions: Off Accessibility: Unavailable Focus 54%



HACCP Calculator Instructions

Confirm the Records where Monitoring and Actions are recorded

The screenshot displays the SQF Edition 10 HACCP Calculator software. The main window shows a 'Process Flow' table with the following columns: Step Name, Hazard Category, Hazard Identified, and Good Manufacturing Practices. The table contains several rows of data, including 'Product Purchase', 'Product Inspection', and 'Product Storage'. A large green callout box with a pointer highlights the instruction 'Confirm the Records where Monitoring and Actions are recorded'. The software interface includes a menu bar (Home, Insert, Page Layout, Formulas, Data, Review, View), a search bar, and a status bar at the bottom showing 'Page: 1 of 1' and '100%' zoom.

Document Reference HACCP Calculator Instructions CODEX & SQF 10
Revision 0 August 2026
Written by: Tony-C

AutoSave

FS 2.4.2 SQF Edition 10 HACCP Calcul... - Saved to this PC

Search

Upgrade your plan

AC

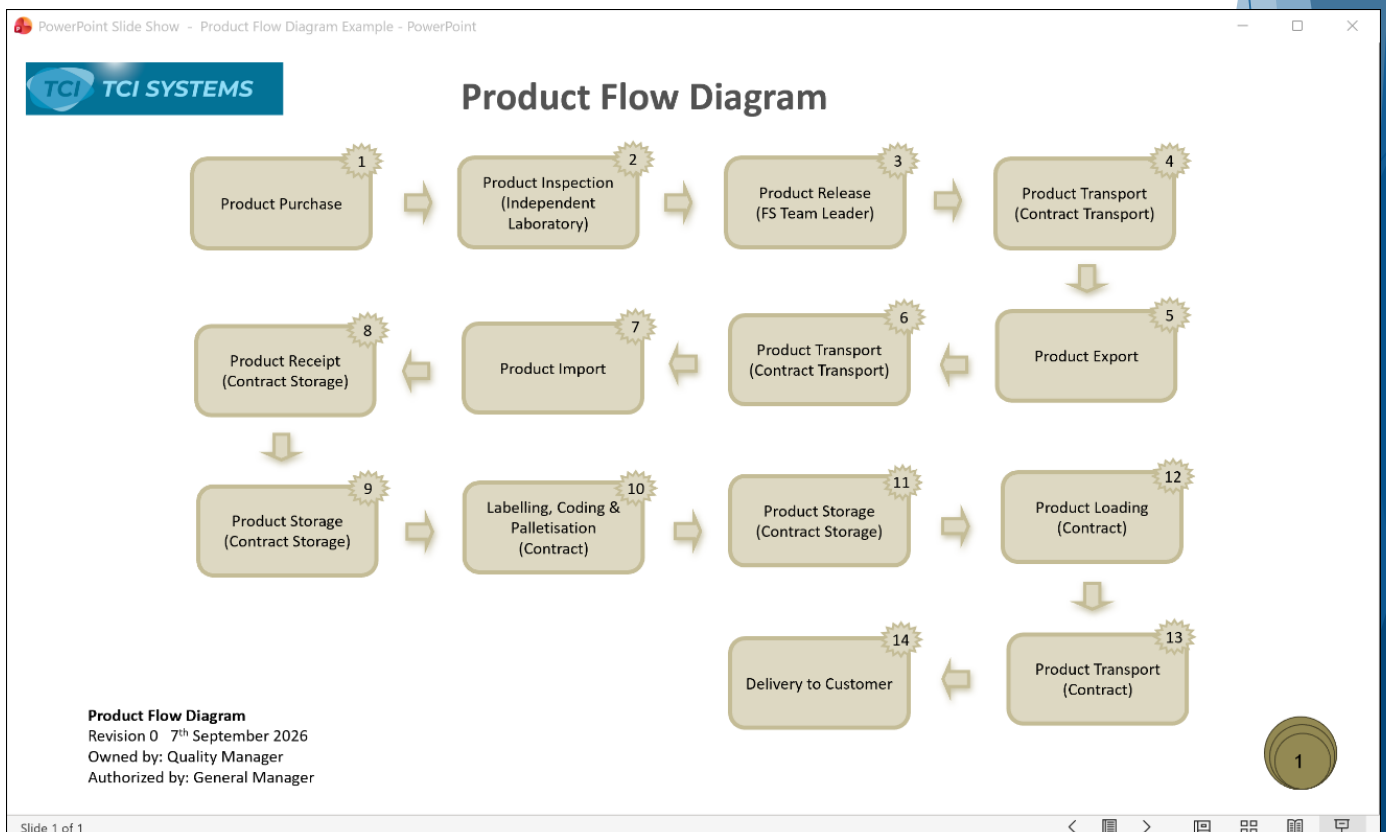
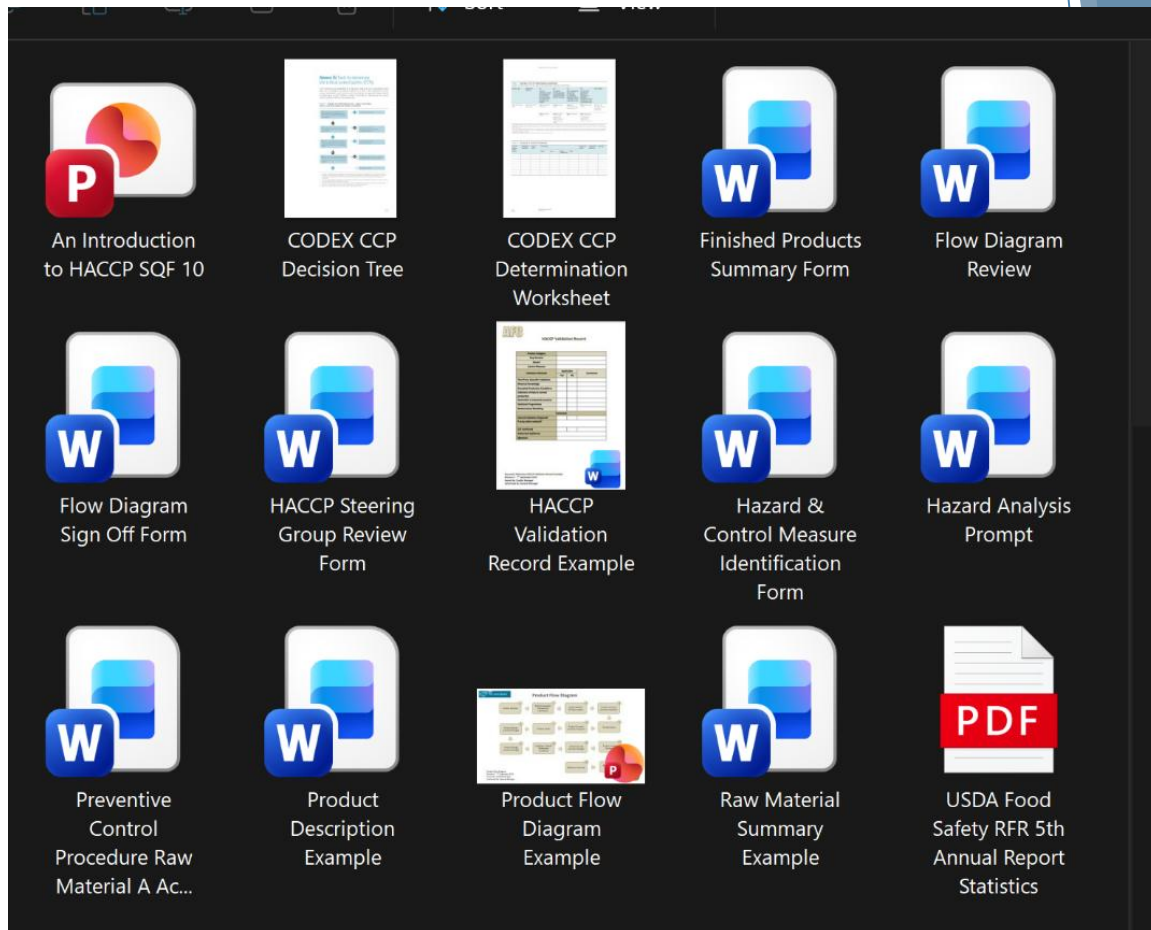
FileHomeInsertDrawPage LayoutFormulasDataReviewViewAutomateHelp

CommentsShare

A1

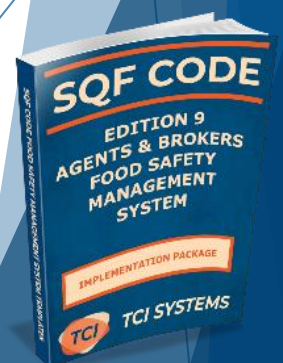
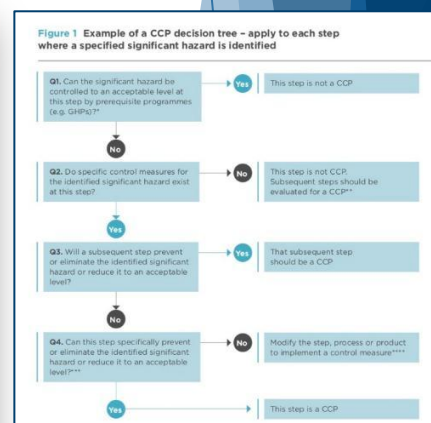
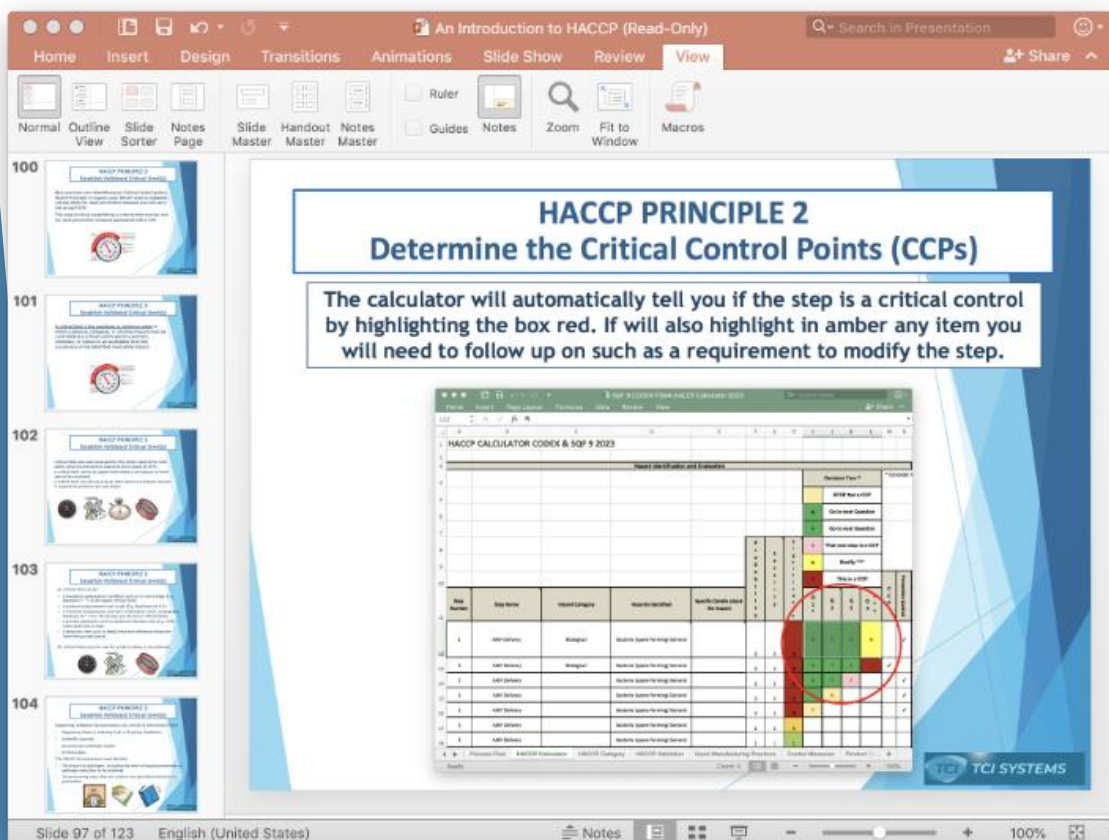
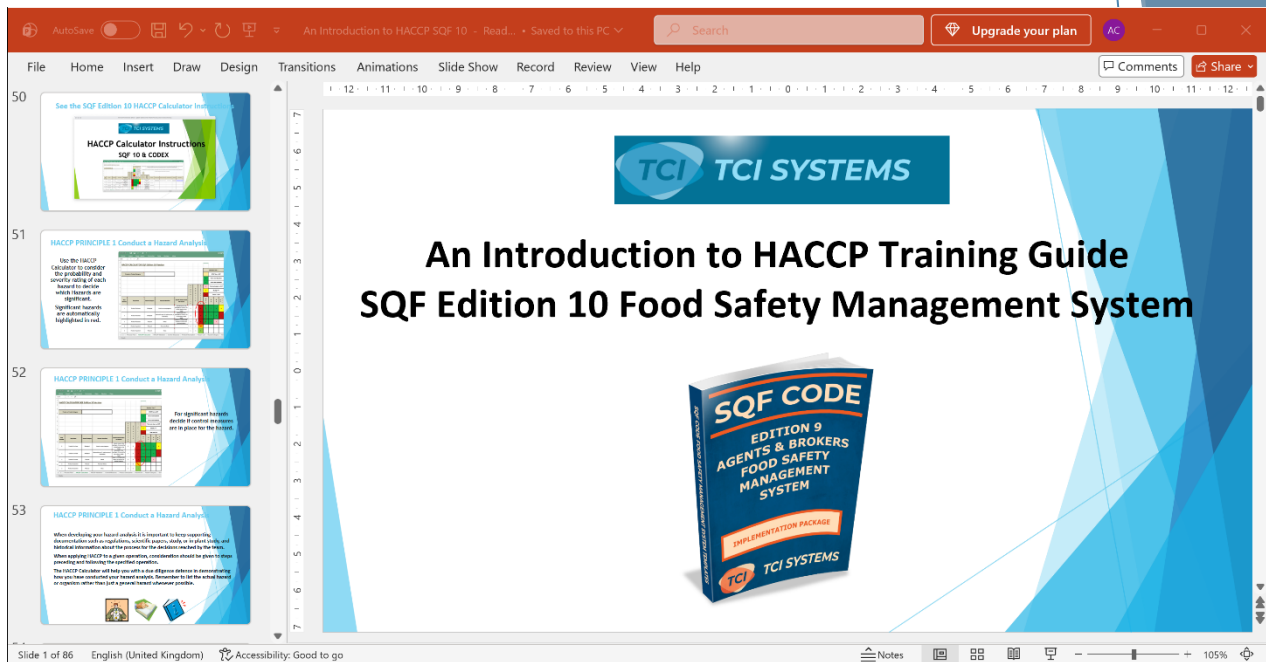
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Supplementary HACCP Documents, Guidance and Tools are included

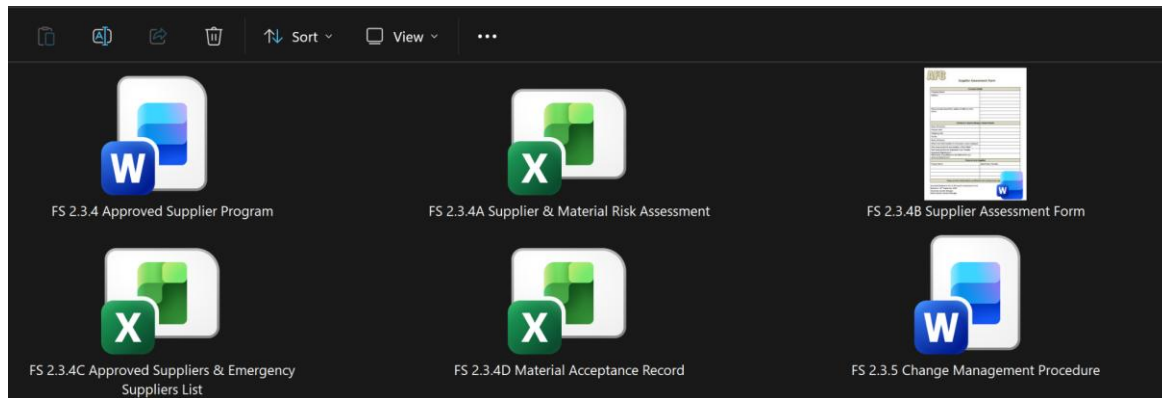


An Introduction to HACCP PowerPoint Presentation is included

HACCP Training based on the latest version of CODEX General Principles of Food Hygiene Edition Chapter Two HACCP System and Guidelines for its Application. This version includes a new Decision Tree.



Supplementary Supplier Assessment Documents and Tools are included



There are assessment tools and sample records, some of which are in the Sample FSMS Record Templates Folder

Raw Material Vulnerability Assessment

Raw Material Vulnerability Assessment Calculator

a poor harvest may restrict availability and may increase the potential for adulteration, Sophistication of routine testing to identify adulterants (if testing within the supply chain is comprehensive and focused on potential fraud issues, then the likelihood is less), Country of origin, Length and complexity of the supply chain

Score	Material Category Rating
5	High raw material with recent reports of adulteration published by regulatory authorities – action or monitoring is required to ensure only genuine material is used
4	High material that provides an attractive target for potential adulteration – some action and/or monitoring is required to ensure only genuine material is used
3	Medium – a material that may be adulterated – action is required to ensure only genuine materials are purchased
2	Low – this material is unlikely to be a target for substitution or adulteration, however a re-assessment may be necessary if new information becomes available
1	Negligible – no further action required as the material is extremely unlikely to be a target for food fraud

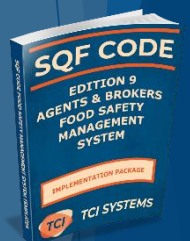
Supplier Number	Supplier	Materials Supplied	Material Category	Historical evidence of substitution or adulteration	Economic factors which may make adulteration or substitution more likely	Ease of access to raw materials through the supply chain	Sophistication of routine testing to identify adulterants	Proximity of the Raw Material Source	Current Controls in Place	Control Measures Required
1	A	Chocolate Topping	Final Ingredient						Supplier Audit every 6 months	Primary Control: certificates of analysis from raw material suppliers Secondary Control: Positive Release by Site prior to Use
2	B	Flour for Baking	Raw Ingredient						Supplier Audit every 2 Years	Primary Control: Raw material testing Secondary Control: Supply chain audits
3	C	Contract Scones	Contract Packager						Certification to GFSI Approved Standard	Primary Control: Mass balance exercises at the raw material supplier Secondary Control: Supply chain audits
4	D	Cake Tray	Contract Packaging						Supplier Assurance Questionnaire	Primary Control: Raw material testing Secondary Control: CDC with each Delivery
5	E	Cardboard Box	Non-Contact Packaging						Supply to Contract Specification	Primary Control: certificates of analysis from raw material suppliers Secondary Control: Supplier Audit every 6 months
6	F	Non-Contact Packaging								Primary Control: Supplier Audit every 6 months Secondary Control: Supplier Audit every 6 months

Supplier and Material Risk Assessment

Supplier & Material Risk Calculator

Score	Supplier Category Rating	Severity of Risk	Risk Score	Rating	What should I do?
3	Final Ingredient/Contract Packager	Catastrophic – death or large number of serious injuries	25	Extreme	Close Surveillance of Supplier and Material Required
4	Raw Ingredient/High Risk Service	Major – serious injury, extensive injuries	18 - 20	High	Supplier and Material/Service Monitoring Required
5	Contract Packaging	Moderate – medical treatment required	8 - 15	Moderate	Material/Service Monitoring Required
6	Cake Tray	Minor – first aid treatment required	4 - 7	Low	Pre-release No on Goods in Service Provided (if/when)
7	Cardboard Box	Minor – no injuries			

Supplier Number	Supplier	Materials/Service Supplied	Supplier Category	Identify the Risks	Details of Hazard or Risk	List the Current Controls in Place	Supplier Control	Material Control	Supplier Control
1	A	Chocolate Topping	Final Ingredient	Microbiological contamination	Not Further Processed on Site	Supplier Audit every 6 months	Supplier Audit every 6 months	Positive Release by Site prior to Use	Supplier Audit every 6 months
2	B	Flour for Baking	Raw Ingredient	Chemical contamination	Further Processed on Site	Supplier Audit every 2 Years	Supplier Audit every 2 Years	Certification to GFSI Approved Standard	Supplier Audit every 6 months
3	C	Contract Scones	Contract Packager	Chemical contamination	None Currently	Supplier Audit every 6 months	Supplier Audit every 6 months	Certification to GFSI Approved Standard	Supplier Audit every 6 months
4	D	Cake Tray	Contract Packaging	Physical contamination (e.g. metal)	Packaging checked and inspected	Certification to GFSI Approved Standard	Certification to GFSI Approved Standard	Supplier Assurance Questionnaire	Supplier Assurance Questionnaire
5	E	Cardboard Box	Non-Contact Packaging	Physical contamination (e.g. metal)	No access to Production Facility	Supplier Audit every 6 months	Supplier Audit every 6 months	CDC with each Delivery	Supplier Audit every 6 months
6	F	Non-Contact Packaging							



Supplementary Supplier Assessment Documents and Tools

Includes FS 2.3.4C Approved Suppliers & Emergency Suppliers List template

Approved Suppliers & Emergency Suppliers List										
Supplier Number	Supplier Name	Approved or Emergency	Materials Supplied	Material Category	Supplier Address	Supplier Office Number	Primary Contact	Primary Contact Mobile	Primary Contact email	Checks Required before Use for Emergency Supplier
1	Alpha Supplies	Approved	Chocolate Topping	Final Ingredient	ABC 123	23456789	QA Manager Name	1234567	QA@supplier	
2	B	Approved	Flour for Baking	Raw Ingredient	BCD 234		QA Manager Name		QA@supplier	
3	C	Approved	Contract Scones	Contact Manufacturer	CDE 345		QA Manager Name		QA@supplier	
4	D	Approved	Cake Tray	Contact Packaging	DEF 456		QA Manager Name		QA@supplier	
5	E	Approved	Cardboard Box	Contact Material	EFG 567		QA Manager Name		QA@supplier	
6	F	Approved	Non-Contact Packaging	Non-Contact Packaging	FGH 678		QA Manager Name		QA@supplier	
7	G	Emergency	Flour for Baking	Raw Ingredient	GHI 901		QA Manager Name		QA@supplier	1. Delivery Note & Order Number Match 2. Vehicle & Product Condition 3. COA Provided 4. QA Clearance for Micro required

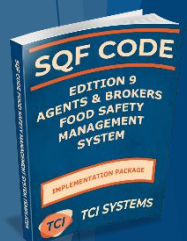
Includes FS 2.3.4B Supplier Assessment Form

AFC Supplier Assessment Form

Company Details	
Company Name:	
Address:	
Please provide Head Office address if different from above:	
Technical or Quality Manager Contact Details	
Name of Contact:	
Position Held:	
Telephone No:	
Fax No:	
Name of Deputy:	
What is the total number of employees in your company?	
How many people do you employ in direct labor?	
How many people are employed in your Quality Assurance Department?	
What levels of qualifications are held within your technical department?	
Products to be Supplied	
Product Name	Specification Number
Please provide a full product specification with each product supplied	

Document Reference FS 2.3.4B Supplier Assessment Form
Revision 0 30th September 2026
Owned by: Quality Manager
Authorized by: General Manager

Page 1 of 6 About 1100 Words 100%



FS 2.3.1A Development Supplementary Documents are included

FS 2.3.1 Product Development Procedure is supported by supplementary Product Design & Development documents and forms and a Product Development Plan

AFC

Product Development Plan

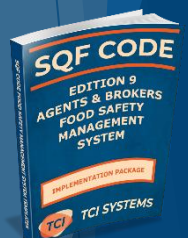
- Initial Product costing done			
- All recipes documented			
STAGE Complete & Authority to Move to Next Stage	Yes/No	Date	Signed
Development Manager			

Stage	Responsibility	Date	Signed
STAGE 3: Approval of Kitchen Product			
- Product Approval by Customer			
- Reference sample saved			
- Full raw material Specification & Supplier Questionnaire or audit, checked, completed and to be signed by both parties			
- Project Schedule updated			
- Handover to process development			
STAGE Complete & Authority to Move to Next Stage	Yes/No	Date	Signed

Document Reference NPD 1 Product Development Plan
Revision 0 11th March 2026
Owned by: Development Manager
Authorized by: Quality Manager

Page 2 of 9 661 words English (United States) Text Predictions: On Accessibility: Unavailable 100%

Name
FPSPEC 001 Whole Milk Summer F...io Yoghurt 100g Specification.docx
FPSPEC 002 Whole 3.5% UHT Milk Specification.docx
FPSPEC 003 1.5% Natural Set Yoghurt Specification.docx
NPD 001 Product Development Plan.docx
NPD 002 Product Development Brief Sign Off Form.docx
NPD 003 Artwork Approval Form.docx
NPD 004 Market Review Form.docx
NPD 005 Project Request Form.docx
NPD 006 Development Recipe Sheet.docx
NPD 006 NPD Costing Form.docx
NPD 007 Taste Panel Form.docx
NPD 008 Factory Trial Assessment Form.docx
RMS 001 Milk Powder Specification.docx
RMS 002 Refined White Sugar Specification.docx
RMS 003 Cocoa Powder Specification.docx
RMS 004 Chocolate Specification.docx
RMSP 001 Fruit Conserve Sample Plan.docx



Product Development Tools

AFC

Product Development Plan

Development Manager			

Stage	Responsibility	Date	Signed
STAGE 4: Factory trials			
- Food Safety Team approve factory trial			
- Sign off/ approval of any new equipment			
- Positively release ingredients for factory trial			
- Trial appraisal forms/ report completed			
- Yield Analysis			
- Statistical Analysis			
- Set Points Established			
- Process capability study completed			
- Initial Standards Tolerances set			
- Scale up to production level			

Document Reference NPD 1 Product Development Plan
Revision 0 1st August 2025
Owned by: Development Manager
Authorized by: Quality Manager

Page 3 of 9 661 Words English (US) 100%

AFC

Whole Milk Summer Fruit Bio Yoghurt 100g

Manufacturing Site	

Contact Details	
Telephone	
Fax	

Product Description	
A whole milk stirred fruited bio yogurt with a creamy mixed berry flavour	
Organoleptic	
Appearance	Mauve in colour, smooth, shiny yoghurt with blackberry & raspberry pieces
Aroma	A fresh fruity mixed berry aroma
Flavour	Sweet creamy fresh mixed berry flavour with a slight lactic note

Ingredients	
Potable Water, Whole Milk Powder, Sugar, Blackberries (3.75%), Raspberries (3.75%) Summer Fruit Syrup [(water, glucose syrup, thickeners (modified starch, carrageenan), black carrot juice concentrate, woodberry flavor, sodium citrate, potassium sorbate)], Milk Protein, Skim Milk Powder, Stabiliser (acetylated distarch adipate, gelatin, guar gum, pectins), Yoghurt Culture, Bifidobacterium, Lactobacillus acidophilus	
Allergens	
Milk	

Processing, Manufacturing + Packing Parameters	
1. Mix and standardise the base	Butterfat = 3.5 – 3.7% Total Solids = 20.0 – 21.0
2. Homogenise:	200 Bar

Document Reference Whole Milk Summer Fruit Bio Yoghurt 100g Specification FPSPEC 001
Revision 0 1st August 2023
Owned by: Development Manager
Authorized By: Quality Manager

Page 1 of 3 383 Words English (US) 100%

AFC

Artwork Approval Form

Customer:	Product:

Date Artwork received:	Reason for Origination:

Date Artwork to be checked by:	Stage:

Operations				
Criteria	✓	X	N/A	Comments
General design Layout				
Repeat Length				
Film Width				
Film repeat				
Eye mark size, position, color				
Barcode position				
Profile Coding				
Signed Operations Manager				

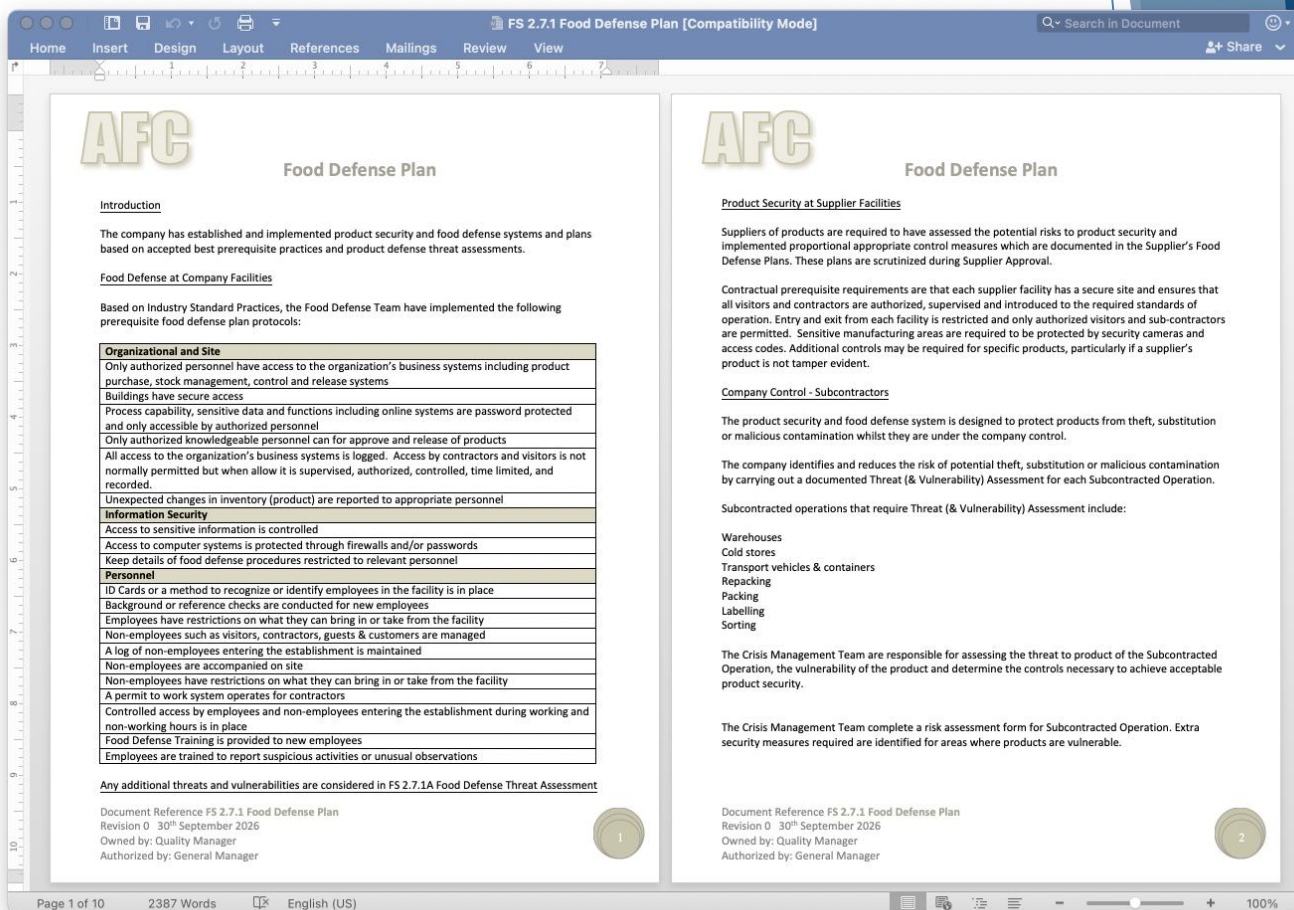
Sales				
Criteria	✓	X	N/A	Comments
Bar-code				
Size Descriptor				
Pack Presentation				
Price / New Flash				

Document Reference Artwork Approval Form NPD 003
Revision 0 1st August 2023
Owned by: Development Manager
Authorized by: Quality Manager

Page 1 of 3 English (US) 100%

Assistance with Food Defense Assessment is included

The package contains a Food Defense Threat Assessment Template to supplement FS 2.7.1 Food Defense Plan procedure

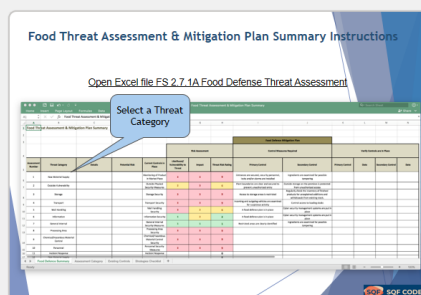


FS 2.7.1A Food Defense Threat Assessment										
Food Threat Assessment & Mitigation Plan Summary										
				Risk Assessment			Food Defense Mitigation Plan			
							Control Measures Required			
Assessment Number	Threat Category	Details	Potential Risk	Current Controls in Place	Likelihood/Vulnerability to Threat	Impact	Threat Risk Rating	Primary Control	Secondary Control	Primary Control Responsibility
1	Product Purchase			Supplier Approval	3	3	9	Supplier must maintain a written, site-specific Food Defense Plan	Ingredients are examined for possible tampering	
2	Product Inspection			Site Audit Annually	2	3	6	Electronic surveillance must cover all shipping, receiving, and vulnerable product areas	Outside storage on the premises is protected from unauthorized access	
3	Product Release			Independent Product Analysis	3	3	9	Use encrypted document-sharing portals or tamper-evident digital signatures	Regularly check the inventory of finished products for unexplained additions and withdrawals from existing stock.	
4	Product Transport			Supplier Approval	3	3	9	Only use transport companies that have been approved as per FS 2.3.4 Approved Supplier Program	Control access to loading docks	
5	Product Export			Supplier Approval	3	2	6	Only use logistics companies that have been approved as per FS 2.3.4 Approved Supplier Program	Cyber security management systems are put in place	
6	Product Import			Supplier Approval	1	2	2	Only use logistics companies that have been approved as per FS 2.3.4 Approved Supplier Program	Cyber security management systems are put in place	
7	Product Receipt (Contract Storage)			Supplier Approval	1	1	1	Only use transport companies that have been approved as per FS 2.3.4 Approved Supplier Program	Ingredients are examined for possible tampering	
8	Product Storage (Contract Storage)			Supplier Approval	3	3	9	Only use transport companies that have been approved as per FS 2.3.4 Approved Supplier Program		
9	Labelling, Coding & Palletisation (Contract)			Supplier Approval	3	3	9	Only use transport companies that have been approved as per FS 2.3.4 Approved Supplier Program		
10	Delivery to Customer			Supplier Approval	3	3	9	Only use transport companies that have been approved as per FS 2.3.4 Approved Supplier Program		

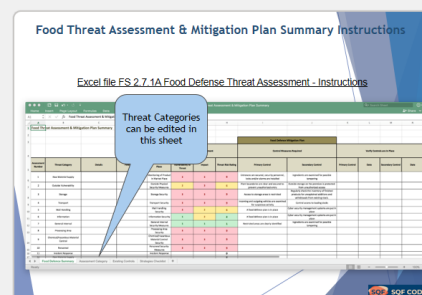
FS 2.7.1A Food Defense Threat Assessment Template Instructions are included



1



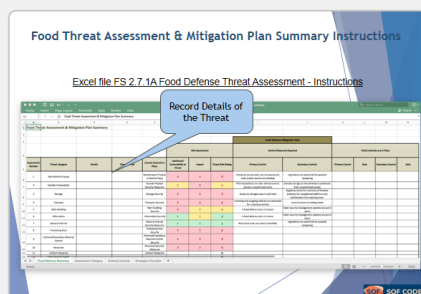
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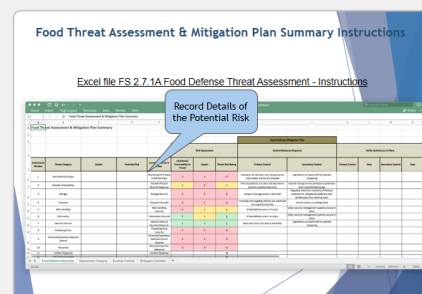
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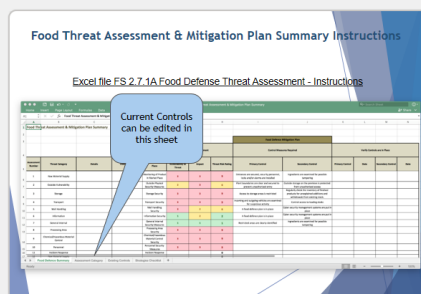
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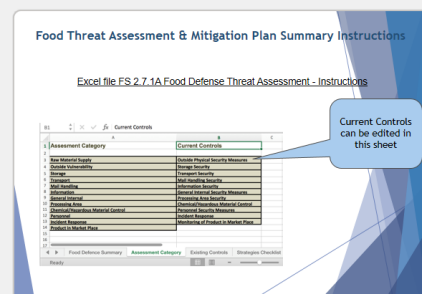
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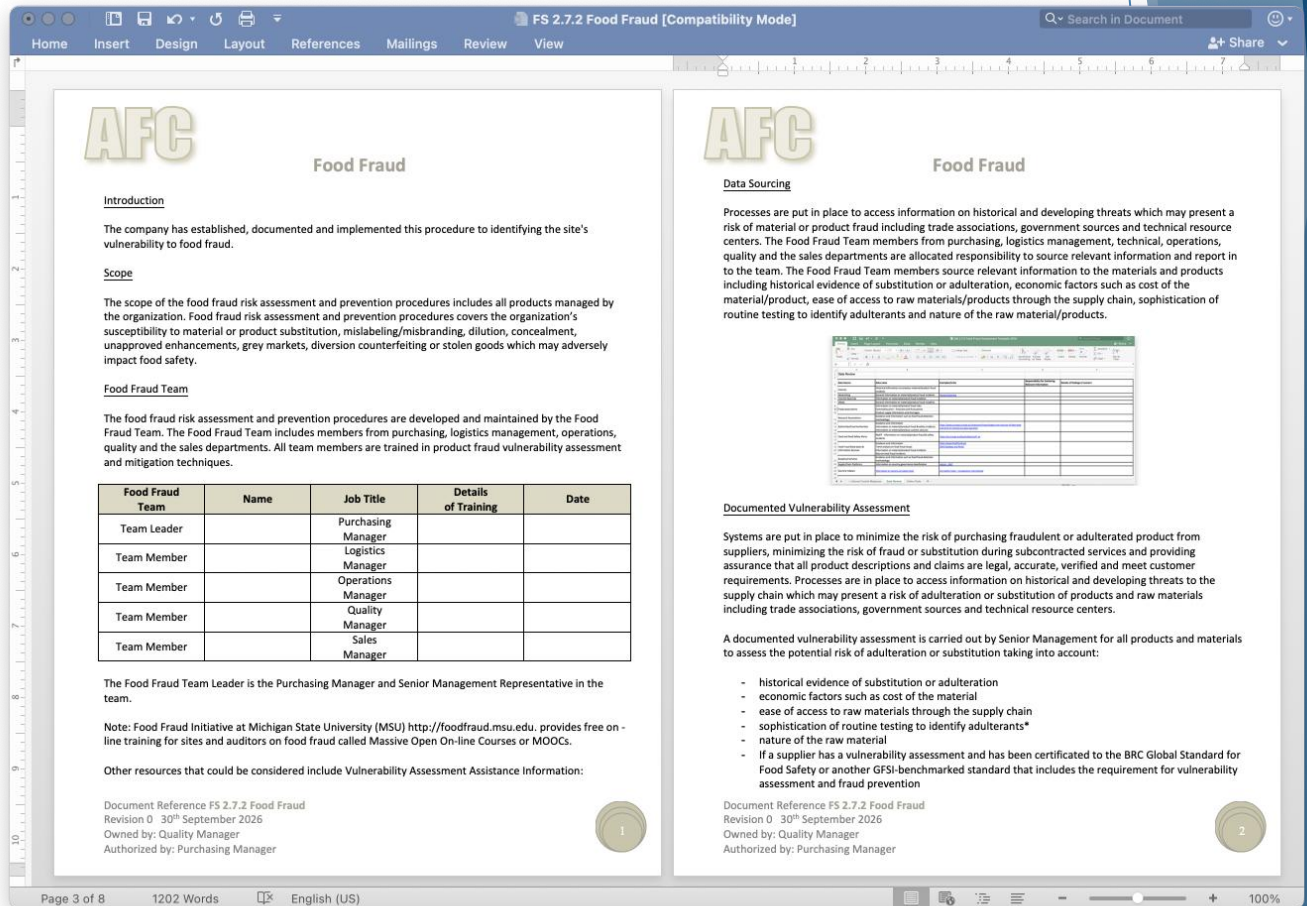
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9

Assistance with Food Fraud Assessment is included

The package contains a Food Fraud Assessment Template to supplement FS 2.7.2 Food Fraud Procedure.

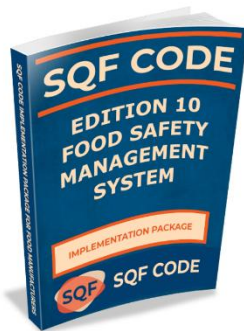


Food Fraud Vulnerability Assessment & Plan Summary																				
Risks to consider are emerging and historical issues, Historical evidence of substitution or adulteration, Value of the material, Availability - e.g. a poor harvest may restrict availability and may increase the potential for adulteration, Sophistication of routine testing to identify adulterants (If testing within the supply chain is comprehensive and focused on potential fraud issues, then the likelihood is less), Country of origin, Length and complexity of the supply chain																				
Product or Material Category Rating																				
1	Very high - a high profile product or material with recent reports of adulteration published by regulatory authorities - action or monitoring is required to ensure only genuine materials are purchased																			
2	High - a high profile product or material that provides an attractive target for potential adulteration - some action and/or monitoring is required to ensure only genuine materials are purchased																			
3	Medium - a product or material that may be adulterated - action is required to ensure only genuine materials are purchased																			
4	Low - this product or material is unlikely to be a target for substitution or adulteration, however a re-assessment may be necessary if new information becomes available																			
5	Negligible - no further action required as the product or material is extremely unlikely to be a target for food fraud																			
Food Fraud Mitigation Plan																				
Available Information and Data Review																				
Risk Assessment																				
Risk Rating																				
Control Measures Required																				
Assessment Number	Assessment Category	Details of Product or Material or Service	Details	Historical evidence of substitution or adulteration	Economic factors which may make adulteration or substitution more attractive	Ease of access to raw materials through the supply chain	Sophistication of routine testing to identify adulterants	Nature of the Raw Material	Potential Risk	Potential for Food Fraud Rating	Current Controls in Place	Likelihood	Public Health Consequence	Public Health Risk Rating	Primary Control	Secondary Control	Primary Control Responsibility	Secondary Control Responsibility		
1	Product Purchase	Chocolate Topping	Supplier Barry C - India		Low Crop yields of Cocoa since 2014 in Africa, Ivory Coast and Ghana alone produce around 60% of the world's cocoa				Counterfeiting	5	Supplier Audit every 6 months	5	5	25	Material/Product testing	Mass balance exercises at the supplier				
2	Product Inspection	Chocolate Topping	Supplier Larry B - USA		Low Crop yields of Cocoa since 2014 in Africa, Ivory Coast and Ghana alone produce around 60% of the world's cocoa				Stolen goods	3	Supplier Audit every 12 months	3	3	9	Certificates of analysis from raw material suppliers	Supply chain audits				
3	Product Release	Flour for Baking	Supplier A Mills - USA						Unapproved enhancements	3	Certification to GFSI Approved Standard	3	3	9	Use of tamper evidence or seals on incoming raw materials	Enhanced supplier approval checks				
4	Product Transport	Contract Scones	Contract Pack Inc - USA						Grey market	3	Supplier Audit every 6 months	3	5	15	Mass balance exercises at the supplier	Raw material testing				
5	Product Export	Cake Tray	FoodPac - Germany						Stolen goods	3	Supply to Contract Specification	3	2	6	Supply chain audits	Mass balance exercises at the supplier				
6	Product Transport	Detergent	Chemicals Inc - USA						No Risk	3	Supply to Contract Specification	3	2	3	Supply chain audits	CDC with each delivery				
7	Product Import	Cardboard Box	Bearform Inc - USA						No Risk	3	Supply to Contract Specification	3	3	3	Certificates of analysis from raw material suppliers	Certificates of analysis from raw material suppliers				
8	Product Storage (Contract Storage)	Choco Cake Mix Blend in Bulk							Stolen goods	3	Site Security	3	3	9	Certificates of analysis from raw material suppliers	Certificates of analysis from raw material suppliers				
9	Product Storage (Contract Storage)	Choco Cake Mix Packed							Stolen goods	3	Mass Balance exercises on site weekly	3	3	9	Certificates of analysis from raw material suppliers	Certificates of analysis from raw material suppliers				
10	Labelling, Coding & Packaging (Contract)	Choco Cake Mix Bags			Low Crop yields of Cocoa since 2014 in Africa, Ivory Coast and Ghana alone produce around 60% of the world's cocoa				Counterfeiting	5	Mass Balance exercises on site weekly	5	5	25	Mass balance exercises at the supplier	Site Security				
Food Fraud Summary														Assessment Category	Food Fraud Categories	Existing Controls	Additional Control Measures	Additional CM Responsibility	Data Review	Online Tools

FS 2.7.2A Food Fraud Assessment Template Instructions are provided



Food Fraud Assessment & Mitigation Plan Summary Instructions



Food Fraud Assessment & Mitigation Plan Summary Instructions

Excel file FS 2.7.2A Food Fraud Assessment Tool

There are Data Review and Online Tools Sheets where you can record sources of information or log online tools you are using

Food Fraud Assessment & Mitigation Plan Summary Instructions

Excel file FS 2.7.2A Food Fraud Assessment Tool

Online Tools Sheet

3

4

Food Fraud Assessment & Mitigation Plan Summary Instructions

Excel file FS 2.7.2A Food Fraud Assessment Tool

Data Review Sheet Record Relevant Information you have researched relevant to your operation

Food Fraud Assessment & Mitigation Plan Summary Instructions

Excel file FS 2.7.2A Food Fraud Assessment Tool

Sources of information include :

- Internal - Historical information on previous material/product fraud incidents
- Networking - General information on material/product fraud incidents
- Internet Searches - Information on material/product fraud incidents
- Media - General information on material/product fraud incidents
- Trade Associations - Information on material/product fraud risks. Commodity price - forecasts and fluctuations.
- Product supply information and shortages.
- Research Associations - Guidance and information such as food fraud detection methodology
- Authorities/Food Authorities - Guidance and information. Information on material/product fraud & safety incidents. Information on material/product customs seizures.
- Food and Feed Safety Alerts - e.g. RASFF - Information on material/product fraud & safety incidents
- Food Fraud Data bases & Information Services - Guidance and information. Trend analysis on food fraud issues. Information on material/product fraud incidents. Data on food fraud incidents.
- Analytical Services - Guidance and information such as food fraud detection methodology
- Supply Chain Platforms - Information on country governance classification
- Country Indexes - Information on country corruption level

5

6

Sample FSMS Record Templates

A range of Food Safety Management System, Verification and Validation Record Templates are included.

FSMS Record Templates		FSMS Record Templates	
Name		Name	
FSR 1 Management Review Record.docx		FSR 50 QA Online Check Sheet.docx	
FSR 2 Training Record.docx		FSR 51 Non-Conformance Summary Log.docx	
FSR 3 Product Release Record.docx		FSR 52 CIP Chemical Log.docx	
FSR 4 Design and Development.docx		FSR 53 Double Hold Label.docx	
FSR 5 Supplier Self-Assessment Form.docx		FSR 54 Supplier Register.xlsx	
FSR 6 CCP Validation - Metal Detection.docx		FSR 55 Approved Chemical Register.docx	
FSR 7 Identification and Traceability Record.docx		FSR 56 Non Approved Supplier Sample Plan.docx	
FSR 8 Register of Customer Property.docx		FSR 57 Warehouse Cleaning Record.docx	
FSR 9 Calibration Record - Time.docx		FSR 58 Product Recall Trace.docx	
FSR 10 Internal Audit Form Blank.docx		FSR 59 Product Recall Test Record.docx	
FSR 11 Non-Conformance Notification.docx		FSR 60 Document Master List.docx	
FSR 12 Corrective Action Request		FSR 61 Process Change Approval Form.docx	
FSR 13 Preventative Action Request		FSR 62 Minor Process Change Approval Form.docx	
FSR 14 Supplier Evaluation Form.docx		FSR 63 Root Cause Analysis Form.docx	
FSR 15 Equipment Commissioning Checklist.docx		FSR 64 Sample Equipment Cleaning Record.docx	
FSR 16 Return to Work Form.docx		FSR 65 Packing Traceability Record.docx	
FSR 17 Hygiene Policy Staff Training Record.docx		FSR 66 Factory GMP Inspection Form.docx	
FSR 18 Complaint Investigation Form.docx		FSR 67 Raw Material Release Record.docx	
FSR 19 Site Audit Checklist.docx		FSR 70 Dispatch and Distribution Verification Record.docx	
FSR 20 Knife Control Record.docx		FSR 71 Hygiene Code of Practice Verification Record.docx	
FSR 21 Knife Incident Report.docx		FSR 72 PRP Cleaning Verification Record.docx	
FSR 22 Goods In Inspection Record.docx		FSR 73 Control of Brittle Materials Verification Record.docx	
FSR 23 Equipment Cleaning Procedure and Record.docx		FSR 74 Hygiene Policy Verification Record.docx	
FSR 24 Glass & Brittle Material Breakage Log.docx		FSR 75 Metal Detection Verification Record.docx	
FSR 25 Metal Detection Record.docx		FSR 76 Glass Policy Verification Record.docx	
FSR 26 First Aid Dressing Issue Record.docx		FSR 77 Glass & Brittle Material Breakage Procedure.docx	
FSR 27 Cleaning Schedule.docx		FSR 78 Maintenance Verification Record.docx	
FSR 29 Maintenance Work Hygiene Clearance Form.docx		FSR 79 Control of Knives Verification Record.docx	
FSR 30 Glass and Brittle Plastic Register.docx		FSR 80 Management of Pest Control Verification Record.docx	
FSR 31 GMP Audit Checklist.docx		FSR 81 Nut Handling Procedure Verification Record.docx	
FSR 32 Vehicle Hygiene Inspection Record.docx		FSR 82 Hygiene and Housekeeping Management Verification Record.docx	
FSR 33 Outgoing Vehicle Inspection Record.docx		FSR 83 Control of Visitors and Sub-Contractors Verification Record.docx	
FSR 34 Pre Employment Medical Questionnaire.docx		FSR 84 Control of First Aid Dressings Verification.docx	
FSR 35 Visitor Questionnaire.docx		FSR 85 Ingredients Foreign Body Control Policy Verification Record.docx	
FSR 36 Product Recall Record.docx		FSR 90 Blank Validation Form.docx	
FSR 37 Shelf Life Confirmation Record.docx		FSR 91 CCP Validation - Glass Control.docx	
FSR 38 Accelerated Keeping Quality Log.docx		FSR 92 CCP Validation Cleaning and Sanitation.docx	
FSR 39 Goods In QA Clearance Label.docx		FSR 93 CCP Validation - Dispatch and Distribution Temperatures.docx	
FSR 40 Inspection Corrective Action Summary.docx		FSR 94 CCP Validation - Cleaning After Nut Production.docx	
FSR 41 Changing Room Cleaning Record.docx		FSR 95 GMP Validation - Maintenance.docx	
FSR 42 Equipment Color Coding Red Process Areas.pptx		FSR 96 GMP Validation - Calibration.docx	
FSR 43 Daily Cleaning Checklist for Toilets and Changing Rooms.docx		FSR 97 Sample Control of Foreign M...r Contamination PRP Validation.docx	
FSR 44 Drain Cleaning Procedure Filler Areas.docx		FSR 98 Sample Ingredients Foreign Body Control Policy Validation.docx	
FSR 45 General Cleaning Procedure.docx		FSR 99 Sample Personnel Hygiene and Welfare PRP Validation.docx	
FSR 46 Product QA Clearance Pallet Label.docx			
FSR 47 Sample CIP Programs Settings.xlsx			
FSR 48 Sample Filler Cleaning Record.docx			
FSR 49 Pipe Diameter CIP Flow Rate Conversion Table.xlsx			
FSR 50 QA Online Check Sheet.docx			

Sample FSMS Record Templates

The Food Safety Record Templates are provided in Microsoft Word or Microsoft Excel English (US) format and are easily edited to suit your organization.



The records are provided in Microsoft Word format so are easily edited.

You can put your company logo or name and address in the header

You can edit the header

AFC

Process Change Approval Form

Process Change Approval			
Process Change Proposed			Proposer
Description			
Reason for Change			
Process Change Category			
Raw Material ☐	Supplier ☐	Process Change ☐	Equipment ☐
Recipe ☐	Personnel ☐	Customer ☐	New Product ☐
Full details of proposed change			Proposer
Risk Assessment Summary and Change Categorization			Quality Manager
Risk Categorization			
High Risk ☐	Medium Risk ☐	Low Risk ☐	Quality Manager
Food Safety ☐	Quality ☐	Health & Safety ☐	Quality Manager
Prerequisites Required for Approval			Quality Manager

Document Reference FSR 61 Process Change Approval Form

Revision 0 11th March 2026

Owned by: Quality Manager

Authorized by: General Manager

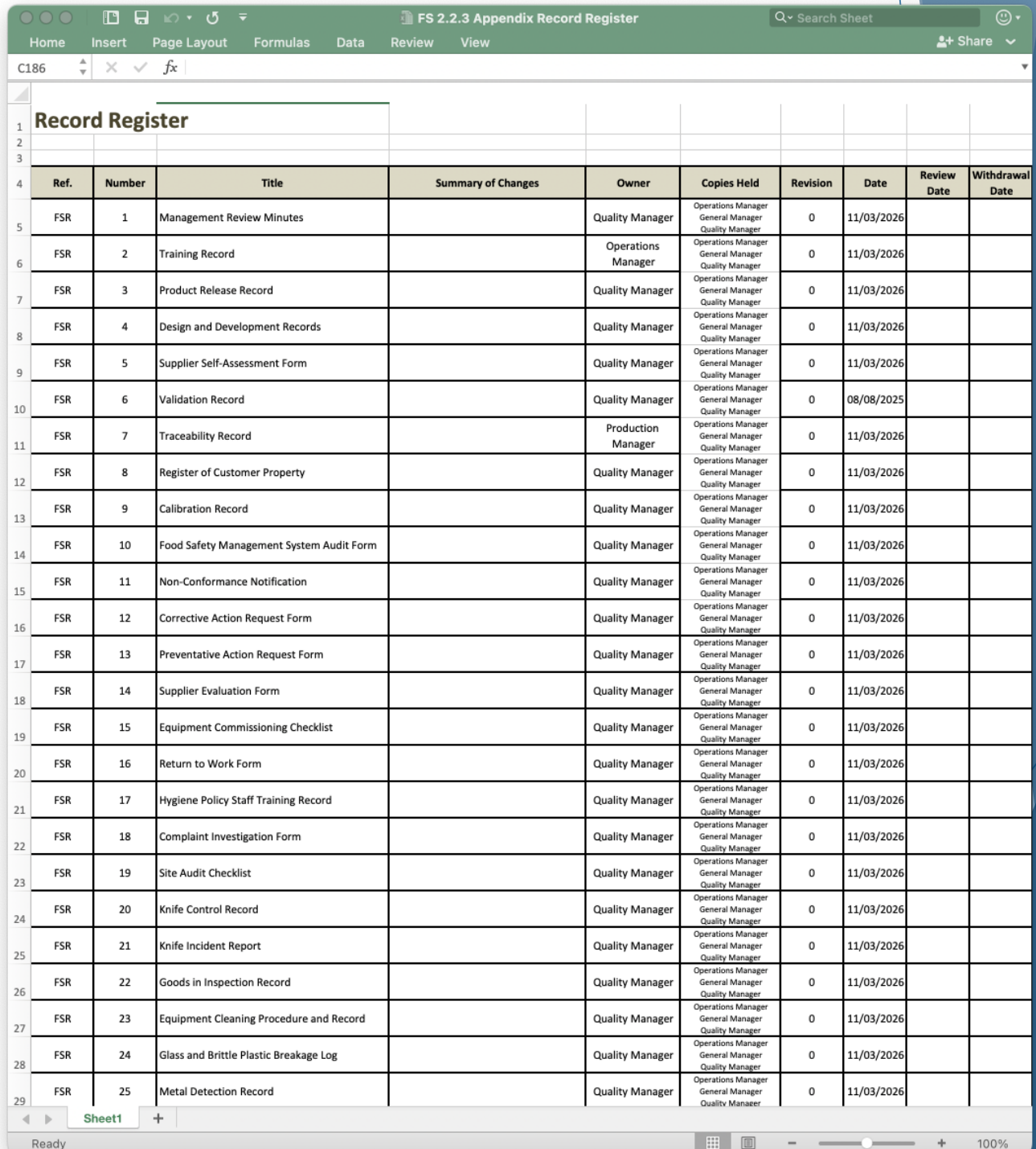


You can edit the footer

You can edit the main text

Sample FSMS Record Templates Register

FS 2.2.3 Appendix Record Register is included in the folder
All you need to do is delete the ones you don't want and update the Record Register as and when you make changes or add new records.



Record Register									
Ref.	Number	Title	Summary of Changes	Owner	Copies Held	Revision	Date	Review Date	Withdrawal Date
FSR	1	Management Review Minutes		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	2	Training Record		Operations Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	3	Product Release Record		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	4	Design and Development Records		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	5	Supplier Self-Assessment Form		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	6	Validation Record		Quality Manager	Operations Manager General Manager Quality Manager	0	08/08/2025		
FSR	7	Traceability Record		Production Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	8	Register of Customer Property		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	9	Calibration Record		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	10	Food Safety Management System Audit Form		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	11	Non-Conformance Notification		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	12	Corrective Action Request Form		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	13	Preventative Action Request Form		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	14	Supplier Evaluation Form		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	15	Equipment Commissioning Checklist		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	16	Return to Work Form		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	17	Hygiene Policy Staff Training Record		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	18	Complaint Investigation Form		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	19	Site Audit Checklist		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	20	Knife Control Record		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	21	Knife Incident Report		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	22	Goods in Inspection Record		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	23	Equipment Cleaning Procedure and Record		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	24	Glass and Brittle Plastic Breakage Log		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		
FSR	25	Metal Detection Record		Quality Manager	Operations Manager General Manager Quality Manager	0	11/03/2026		

There are two PowerPoint presentations; an SQF Agent & Broker Food Safety Management System Guides and Training for Internal Auditors

Introduction to the SQF A&B Food Safety Management System Training Module

Slide 11 of 73 English (United Kingdom) Accessibility: Good to go

File Home Insert Draw Design Transitions Animations Slide Show Record Review View Help

AutoSave SQF System Elements FSMS Guide - Read-Only - Saved to this PC Upgrade your plan AC Comments Share

11 SQF Edition 10 Agents & Brokers System Documents

12 SQF System Elements for Agents & Brokers

13 SQF System Elements for Agents & Brokers

14 SQF System Elements 2.1 Management Commitment

The following documents are included in the package to ensure compliance with these elements:

Doc#	Doc#	Doc#
FS-01	FS-02	FS-03
FS-04	FS-05	FS-06
FS-07	FS-08	FS-09
FS-10	FS-11	FS-12
FS-13	FS-14	FS-15

TCI TCI SYSTEMS

SQF Code Agents & Brokers Food Safety Management System Guide

TCI TCI SYSTEMS

FS 2.3.4A Supplier & Material Risk Assessment

Supplier Number Supplier Materials/Service Supplied Supplier Category Identify the Risks Use the Current Controls in Place

Score	Supplier Category Rating	Severity of Risk	Risk Score	Rating	What should I do?
5	Final Ingredient/Contract Packager	Catastrophic - death or large number of serious injuries	25	Extreme	Cease Surveillance of Supplier and Material Required
4	Raw Ingredient/High Risk Service	Major - serious injury, extensive injuries	20-30	High	Supplier and Material/Service Monitoring Required
3	Contract Packaging	Moderate - medical treatment required	5-15	Moderate	Material/Service Monitoring Required
2	Non Contract Packaging	Minor - first aid treatment required	<5	Low	Prerequisites on Goods in/Service Provision Sufficient
1	Low Risk Service	Minor - no injuries			

FS 2.3.4A Supplier & Material Risk Assessment

Supplier Number Supplier Materials/Service Supplied Supplier Category Identify the Risks Use the Current Controls in Place

Supplier Number	Supplier	Materials/Service Supplied	Supplier Category	Identify the Risks	Use the Current Controls in Place	Primary Control	Secondary Control
1	A	Chocolate Topping	Final Ingredient	Salmonella Present	Not Further Processed on Site	Supplier Audit every 6 months	Positive Release by Site prior to Use
2	B	Flour for Baking	Raw Ingredient	Salmonella Present	Further Processed on Site	Supplier Audit every 2 years	Certificate of Analysis with each Delivery
3	C	Whole Milk Powder	Raw Ingredient	Salmonella Present	Further Processed by Customer	Supplier Audit every 2 years	Certificate of Analysis with each Delivery
4	D	Contract Scones	Contract Packager	Salmonella Present	None Currently	Supplier Audit every 6 months	Certification to SQF Approved Standard
5	E	Cake Tray	Contract Packaging	Foreign Bodies	Packaging Breach and Inspection	Supplier Assurance Questionnaire	Supplier to Control Spec/Retention
6	F	Custard Box	Non-Contract Packaging	Yeast & Yeasts	No access to Production facility	Supplier Audit every 6 months	Positive Release by Site prior to Use
7	G					Supplier Audit every 6 months	Positive Release by Site prior to Use
8	H					Supplier Audit every 6 months	Positive Release by Site prior to Use
9	I					Supplier Audit every 6 months	Positive Release by Site prior to Use

Supplier Risk Calculator Supplier Category Controls on Site Supplier Control Measures

Slide 49 of 73 English (United Kingdom) Accessibility: Good to go

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AutoSave SQF System Elements FSMS Guide - Read-Only - Saved to this PC Upgrade your plan AC Comments Share

35 Document Control

36 SQF Code Requirements 2.2.3 Records

37 SQF Code Requirements 2.2.3 Records

38 SQF Code Requirements 2.2.3 Records

2.3.4 Approved Supplier Program (Mandatory) (Core Clause)

FS 2.3.4A Supplier & Material Risk Assessment

Supplier Number Supplier Materials/Service Supplied Supplier Category Identify the Risks Use the Current Controls in Place

Supplier Number	Supplier	Materials/Service Supplied	Supplier Category	Identify the Risks	Use the Current Controls in Place	Primary Control	Secondary Control
1	A	Chocolate Topping	Final Ingredient	Salmonella Present	Not Further Processed on Site	Supplier Audit every 6 months	Positive Release by Site prior to Use
2	B	Flour for Baking	Raw Ingredient	Salmonella Present	Further Processed on Site	Supplier Audit every 2 years	Certificate of Analysis with each Delivery
3	C	Whole Milk Powder	Raw Ingredient	Salmonella Present	Further Processed by Customer	Supplier Audit every 2 years	Certificate of Analysis with each Delivery
4	D	Contract Scones	Contract Packager	Salmonella Present	None Currently	Supplier Audit every 6 months	Certification to SQF Approved Standard
5	E	Cake Tray	Contract Packaging	Foreign Bodies	Packaging Breach and Inspection	Supplier Assurance Questionnaire	Supplier to Control Spec/Retention
6	F	Custard Box	Non-Contract Packaging	Yeast & Yeasts	No access to Production facility	Supplier Audit every 6 months	Positive Release by Site prior to Use
7	G					Supplier Audit every 6 months	Positive Release by Site prior to Use
8	H					Supplier Audit every 6 months	Positive Release by Site prior to Use
9	I					Supplier Audit every 6 months	Positive Release by Site prior to Use

Supplier Risk Calculator Supplier Category Controls on Site Supplier Control Measures

Internal Auditor Training Presentation

There are also Sample Auditing and Corrective Action Forms

Food Safety Management System Audit Form			
Date of Audit: 1 st December 2022	Time of Audit: 14:00hrs		
Auditor: Anne Auditor	Auditee: Warehouse Manager		
Procedure Document or Area Audited: Warehouse (All activities and procedures)			
Manual: Food Safety	Document Number: GMP 11.6	Area: Receipt, Storage and Transport	Issue Number: 0
Summary of Audit including Conformances (Completed by Auditor)			
Generally, Receipt, Storage and Transport Procedures were found to be current and in order.			
Document GMP 11.6 Receipt, Storage and Transport was found to be the current revision and dated 7 th November 2022.			
3 Major and 3 minor non-conformances have been raised. The major non-conformances require urgent attention.			
Non-Conformances Found (Completed by Auditor)			
Non-Conformance Notification 0001 raised (Minor) - There was no spacing between pallets for inspection. Packaging in storage was not wrapped for protection.			
Non-Conformance Notification 0002 raised (Major) - Goods transferred to the factory were not covered. Where possible they should be on plastic pallets. Goods were found on the floor.			
Non-Conformance Notification 0003 raised (Minor) - The Quarantine Area was not separate from other storage and it was not maintained in a clean and tidy condition.			
Non-Conformance Notification 0004 raised (Minor) - Cold store door does not have strip curtains and was left open.			
Non-Conformance Notification 0005 raised (Major) - In-ingredient storage was not controlled & segregation in place to prevent cross-contamination.			
Non-Conformance Notification 0006 raised (Major) - Each member of staff should have a training record, especially staff who are carrying out critical product checks.			
Action to be Taken (To Be Agreed Between Auditor and Auditee with Timescales)			
Non-Conformance Notification 0001 - All staff to be briefed. Spacing is required in between pallets for inspection. Packaging in storage should be wrapped for protection To be completed by 25 th December 2022.			
Non-Conformance Notification 0002 (Major) - All staff to be briefed. Goods transferred to the factory should be covered. Where possible they should be on plastic pallets. They should never be on the floor. To be completed by 8 th December 2022.			
Non-Conformance Notification 0003 - A separate designated Quarantine Area is to be established. The Quarantine area is to be maintained in a clean and tidy condition. To be completed by 25 th December 2022.			
Non-Conformance Notification 0004 - Door to have strip curtains fitted and all staff briefed to ensure that the door is kept closed as much as possible. To be completed by 25 th December 2022.			
Non-Conformance Notification 0005 raised (Major) - In-ingredient Storage to be controlled & segregation in place to prevent cross-contamination. To be completed by 8 th December 2022.			
Non-Conformance Notification 0006 raised (Major) - Each member of staff to have a training record, prioritizing staff who are carrying out critical product checks. To be completed by 8 th December 2022.			
Log Corrective Action Request Numbers Raised in Box Below: 0001/0002/0003/004/005			
Name [Auditor] Anne Auditor	Signature [Auditor] <i>Anne Auditor</i>	Date: 1 st December 2022	
Name [Auditee] Warehouse Man	Signature [Auditee] <i>Warehouse Manager</i>	Date: 1 st December 2022	
Actions Complete and Corrective Actions Signed Off Audit Form Closed			
Name [Auditor] Anne Auditor	Signature [Auditor] <i>Anne Auditor</i>	Date: 25 th December 2022	

Document Reference Food Safety Management System Audit Form
Revision 0 - 1st November 2022
Owned by: Quality Manager
Authorized by: General Manager

To supplement FS 2.1.3 Complaint Management Procedure, there is a Complaint Analyzer with Instruction and Guidance on Reducing Complaint levels

AutoSave FS 2.1.3 Complaint Management - Compatibility Mode - Saved

File Home Insert Draw Design Layout References Mailings Review View Help

Comments Editing Share

AFC Complaint Management

Introduction

The company has established methods to capture, record and manage customer complaints.

Scope

The scope of this procedure includes complaints from customers and authorities, arising from products manufactured or handled on site and co-manufactured products (where applicable).

Procedure

The handling of customer complaints is categorized into non-critical and critical. Non-Critical Quality complaints from customers are directed to the Customer Services Manager who co-ordinates the customer response with the Quality Manager.

Critical or Serious complaints such as a claim of alleged injury or poisoning are immediately notified to the Quality Manager who will instigate an immediate investigation which may involve crisis management and product recall.

Critical Complaint - An unsafe product with an aspect of the product that will result in injury or illness to the customer. This includes metal or glass in the product, contamination with dangerous chemicals and contamination with food poisoning bacteria.

Non Critical Complaint - A Quality Defect is defined as any attribute that is not to the specification of the customer and includes such things as poor packaging, labelling or date coding.

Information may come from many sources including, an individual consumer, an enforcement agency or retailer. The most important first action is to ensure as much information is gathered as accurately as possible.

Receipt of External Information

Wherever the initial communication comes from, the following questions must be asked by the recipient to ascertain:

1. Product name, including pack size.
2. Batch code/number, date code and purchase/receipt date.
3. Name of person reporting fault - position, organization, telephone number, address.
4. Nature of fault.

Document Reference FS 2.1.3 Complaint Management
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5. Where found.

6. Details of any action taken by complainant.

Complaint information is recorded on FSR Complaint Investigation Form. The information must be passed immediately to the Customer Services Manager who assesses if the complaint is Critical or Non-Critical. Critical Complaints are immediately referred to the Quality Manager or in his nominated deputy who will complete a Product Incident Log. An accumulation of an unusual number of Non-Critical Complaints within a short time period will also be referred to the Quality Manager.

Critical or Serious complaints such as a claim of alleged injury or serious product defect are notified to the Quality Manager who will instigate an immediate investigation which may involve a product recall (Refer to Product Recall Procedure).

Customer Complaints are recorded on a Complaint Investigation Form and any follow up is recorded as per the Corrective action procedure.

The process of applying corrective action is as follows:

1. There is an initial review of non-conformance to determine the root cause.
2. The Department Manager conducts the initial review and determines the root cause and corrective action required to eliminate or reduce the cause of the non-conformance and prevent a recurrence.
3. The Department Manager issues a Corrective Action Request form which details the non-conformance and defines the actions required.
4. The corrective action is completed by the relevant personnel and the Corrective Action Request form is returned with the action taken recorded in detail on the form.
5. The Department Manager confirms that the corrective action has been taken and eliminated the non-conformance then signs off the Corrective Action request form and passes it on to the Quality Manager.
6. The Quality Manager reviews effectiveness of the actions taken in eliminating or reducing the cause of the non-conformance and either signs off the corrective action or raises a further Corrective Action Request with the Department Manager.

All non-conformances are documented and completed Root Cause Analysis and Corrective Action Request Forms are held on file by the Quality Manager for a period not less than 3 years.

Customer complaints are analyzed by product and type to identify complaint trends. The annual complaint analyzer tool generates longer term trend analysis. Complaint KPIs and trends are reviewed at management review meetings.

Responsibilities

Document Reference FS 2.1.3 Complaint Management
Revision 0: 11th March 2026
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Complaint Management

The Customer Services Manager and Quality Manager are responsible for responding directly to Non-Critical customer complaints.

The Quality Manager/SQF Practitioner is responsible for:

- handling authority, retailer and serious complaints
- analyzing performance trends
- agreeing corrective and preventive action with site management

The Senior Management team are responsible for reviewing complaints trends and implementing complaint performance improvement plans.

References

Product Recall
Corrective Action
Control of Non-conforming product
Complaint Investigation Form
Complaint Analyzer

Document Reference FS 2.1.3 Complaint Management
Revision 0: 11th March 2026
Owned by: General Manager
Authorized by: General Manager

Complaint Analyzer Instructions Master TCI (Read-Only)

Complaint Analyzer Instructions

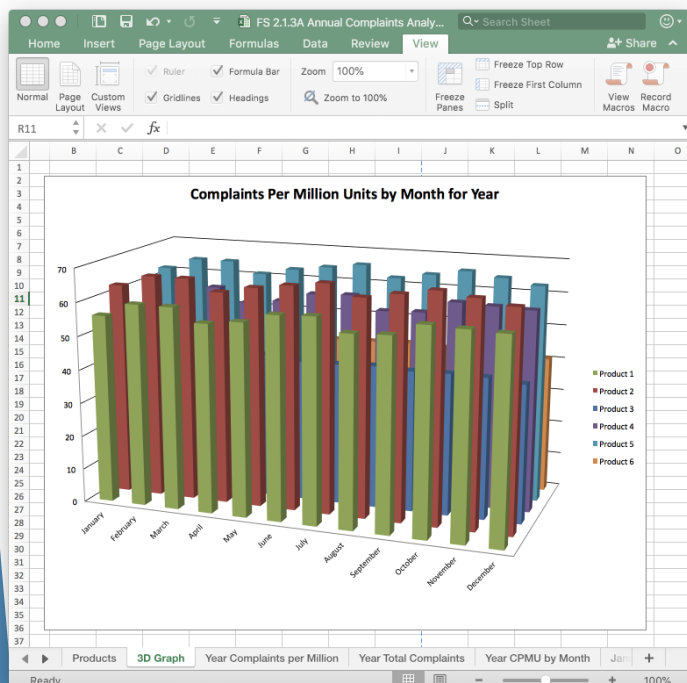
Slide 1 of 39 English (United States)

Complaint Analyzer Instructions Master TCI (Read-Only)

Complaint Trend Analysis

In this example Strawberry Suspected bacterial food poisoning and Blackcurrant Glass are highlighted in red. These are the complaints you need to investigate first.

Slide 32 of 39 English (United States)



FS 2.1.3A Annual Complaints Analysis...

Complaint Analyzer Complaints per Million Units by Month

	Product 1	Product 2	Product 3	Product 4	Product 5	Product 6
January	56	63.0	42.2	56	63.0	42.2
February	60	66.3	41.8	60	66.3	41.8
March	60	66.3	41.8	60	66.3	41.8
April	56	63.0	42.2	56	63.0	42.2
May	57.2	65.0	43.0	57.2	65.0	43.0
June	60	66.3	41.8	60	66.3	41.8
July	60.4	67.7	42.0	60.4	67.7	42.0
August	56.4	64.3	42.4	56.4	64.3	42.4
September	56.8	66.0	41.8	56.8	66.0	41.8
October	60.4	67.7	42.0	60.4	67.7	42.0
November	60	66.3	41.8	60	66.3	41.8
December	59.6	64.7	40.8	59.6	64.7	40.8

Senior Management PSMS Project Planner

Senior Management SQF FIMS Project Plan

Senior Management Establish a Food Safety Team

Food Safety and Quality Audit Team		
FQIMS Audit Team	Name	Qualification

Senior Management Establish a Product Recall/Crisis Management Team

Crisis Management/Product Recall Team		
Crisis	Name	Contact Details
Fire or Site evacuation		
Utility Supply Failure		
IT systems failure		
Water Supply Contamination		
Breaches of security		
Customer Failure		
Exhibition or Slaughter		
Product quality or safety		

Senior Management SQF FIMS Project Plan

Senior Management Establish Food Safety, Responsibility & Authority Levels

Executive Key Responsibilities		
Process	Responsible Person	Activity
Portfolio	Managing Director Production Manager	Establish objectives for approval of defined resources Ensure business system comply with applicable specifications
Facility Manager	Facility Manager	Ensure compliance with SQF 10000/10001/10002/10003/10004/10005/10006/10007/10008/10009/10010/10011/10012/10013/10014/10015/10016/10017/10018/10019/10020/10021/10022/10023/10024/10025/10026/10027/10028/10029/10030/10031/10032/10033/10034/10035/10036/10037/10038/10039/10040/10041/10042/10043/10044/10045/10046/10047/10048/10049/10050/10051/10052/10053/10054/10055/10056/10057/10058/10059/10060/10061/10062/10063/10064/10065/10066/10067/10068/10069/10070/10071/10072/10073/10074/10075/10076/10077/10078/10079/10080/10081/10082/10083/10084/10085/10086/10087/10088/10089/10090/10091/10092/10093/10094/10095/10096/10097/10098/10099/10100/10101/10102/10103/10104/10105/10106/10107/10108/10109/10110/10111/10112/10113/10114/10115/10116/10117/10118/10119/10120/10121/10122/10123/10124/10125/10126/10127/10128/10129/10130/10131/10132/10133/10134/10135/10136/10137/10138/10139/10140/10141/10142/10143/10144/10145/10146/10147/10148/10149/10150/10151/10152/10153/10154/10155/10156/10157/10158/10159/10160/10161/10162/10163/10164/10165/10166/10167/10168/10169/10170/10171/10172/10173/10174/10175/10176/10177/10178/10179/10180/10181/10182/10183/10184/10185/10186/10187/10188/10189/10190/10191/10192/10193/10194/10195/10196/10197/10198/10199/10200/10201/10202/10203/10204/10205/10206/10207/10208/10209/10210/10211/10212/10213/10214/10215/10216/10217/10218/10219/10220/10221/10222/10223/10224/10225/10226/10227/10228/10229/10230/10231/10232/10233/10234/10235/10236/10237/10238/10239/10240/10241/10242/10243/10244/10245/10246/10247/10248/10249/10250/10251/10252/10253/10254/10255/10256/10257/10258/10259/10260/10261/10262/10263/10264/10265/10266/10267/10268/10269/10270/10271/10272/10273/10274/10275/10276/10277/10278/10279/10280/10281/10282/10283/10284/10285/10286/10287/10288/10289/10290/10291/10292/10293/10294/10295/10296/10297/10298/10299/10300/10301/10302/10303/10304/10305/10306/10307/10308/10309/10310/10311/10312/10313/10314/10315/10316/10317/10318/10319/10320/10321/10322/10323/10324/10325/10326/10327/10328/10329/10330/10331/10332/10333/10334/10335/10336/10337/10338/10339/10340/10341/10342/10343/10344/10345/10346/10347/10348/10349/10350/10351/10352/10353/10354/10355/10356/10357/10358/10359/10360/10361/10362/10363/10364/10365/10366/10367/10368/10369/10370/10371/10372/10373/10374/10375/10376/10377/10378/10379/10380/10381/10382/10383/10384/10385/10386/10387/10388/10389/10390/10391/10392/10393/10394/10395/10396/10397/10398/10399/10400/10401/10402/10403/10404/10405/10406/10407/10408/10409/10410/10411/10412/10413/10414/10415/10416/10417/10418/10419/10420/10421/10422/10423/10424/10425/10426/10427/10428/10429/10430/10431/10432/10433/10434/10435/10436/10437/10438/10439/10440/10441/10442/10443/10444/10445/10446/10447/10448/10449/10450/10451/10452/10453/10454/10455/10456/10457/10458/10459/10460/10461/10462/10463/10464/10465/10466/10467/10468/10469/10470/10471/10472/10473/10474/10475/10476/10477/10478/10479/10480/10481/10482/10483/10484/10485/10486/10487/10488/10489/10490/10491/10492/10493/10494/10495/10496/10497/10498/10499/10500/10501/10502/10503/10504/10505/10506/10507/10508/10509/10510/10511/10512/10513/10514/10515/10516/10517/10518/10519/10520/10521/10522/10523/10524/10525/10526/10527/10528/10529/10530/10531/10532/10533/10534/10535/10536/10537/10538/10539/10540/10541/10542/10543/10544/10545/10546/10547/

Senior Management PSMS Implementation Checklist

AFC

Senior Management FSMS Implementation Checklist

Senior Management FSMS Implementation Checklist

The Senior Management FSMS Implementation Meeting should follow the guidelines of the Senior Management Implementation Checklist:

1	Senior Management Determine the interested parties (Customer, Regulatory, Statutory and Other) that are relevant to the FSMS.	
	Interested Parties (Customer, Regulatory, Statutory and Other)	Details
2	Senior Management determine Customer, Regulatory, Statutory and other relevant Food Safety requirements	
	Party/Requirements	Record Details

Document Reference Senior Management FSMS Implementation Checklist
Revision 0 30th September 2026
Owned by: Technical Manager
Authorized By: General Manager

AFC

Senior Management FSMS Implementation Checklist

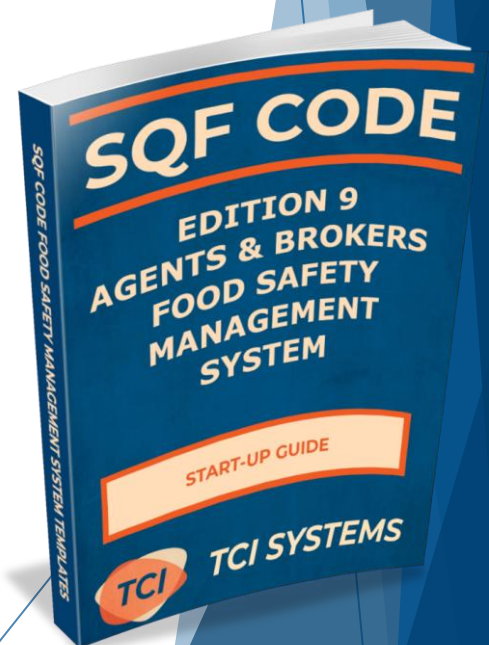
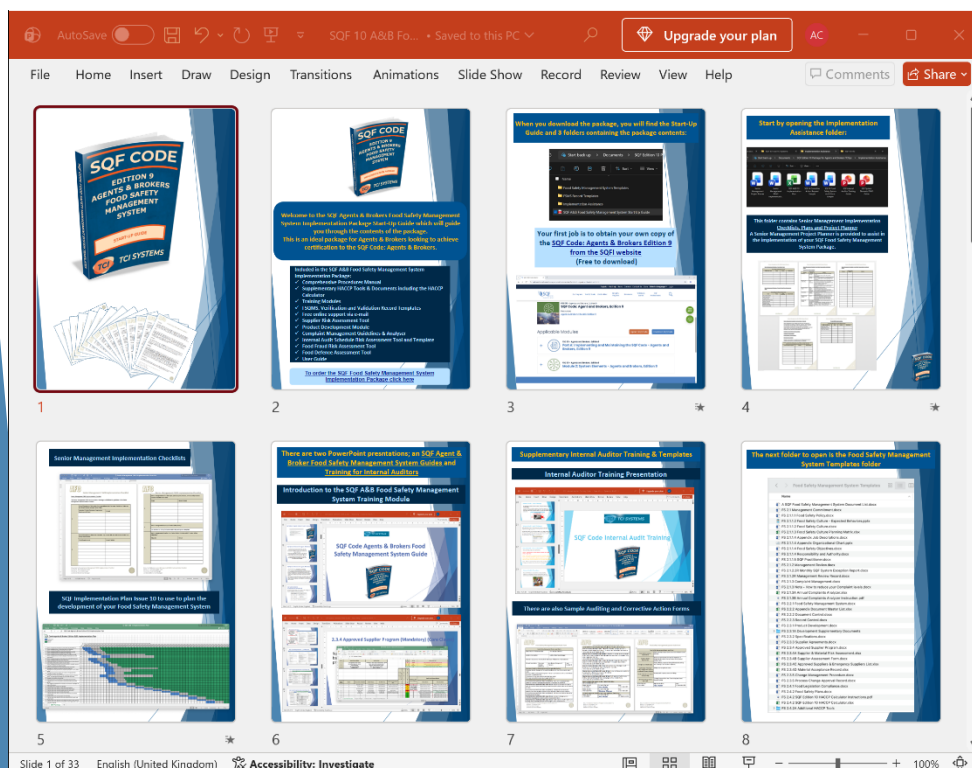
3	Senior management define the scope, specifying the products, services and processes that are included in the FSMS	
	Scope	Record Details
4	Senior management Develop a Product Safety Policy *	
	Use the Product Safety Policy included in the package as a template	
5	Senior management (Based on the Product Safety Policy) establish Product Safety Objectives *	
	Objective	Details

Document Reference Senior Management FSMS Implementation Checklist
Revision 0 30th September 2026
Owned by: Technical Manager
Authorized By: General Manager

There is a SQF Implementation Plan which can be used to plan the development of your Food Safety Management System

SQF A&B 10 Implementation Plan										Search Sheet	Share
Home Insert Page Layout Formulas Data Review View											
A1 SQF Code Agents & Broker Edition 9/10 Implementation Plan											
SQF Code Agents & Broker Edition 9/10 Implementation Plan											
Plan/Document Implement Maintain											
D A T E S											
1 Senior management commitment to food safety documented FS 2.1											
2 Senior management issue a food safety policy and objectives											
3 Senior management establish a food safety culture plan											
4 Senior management define the scope and boundaries of the FSMS											
5 Senior management plan the establishment of the FSMS											
6 Senior management provide adequate support to establish the FSMS											
7 Senior management ensure there is adequate infrastructure and work environment											
8 Senior management appoint a food safety team leader/SQF Practitioner											
9 Senior management appoint the food safety team											
10 FSMS responsibilities and authorities are documented and communicated											
11 Food safety communication systems are put in place											
12 Senior management provide the resources required to establish, document, implement, maintain and update the FSMS											
13 Systems are put in place to control FSMS documents and records											
14 Management implement training and awareness programs											
15 Management ensure personnel are competent particularly in terms of food safety											
16 Management ensure that systems are in place to manage potential emergency situations and accidents											
17 Management provide copies of the SQF Food Safety Code to the Steering Group. The Steering Group establish Top Level FSMS documents											
18 Material characteristics are described											
19 The characteristics of end products are described and documented											
20 The intended use of the end product is described including vulnerable groups											
21 Flow diagrams are prepared for all products and processes including all the steps in the process											
22 Food safety control measures are identified											
23 The food safety team perform a food safety hazard analysis											
24 The food safety team identify and document food safety hazards											
25 The food safety team specify acceptable levels for each hazard											
26 The food safety team assess the food safety hazards											
27 The food safety team select and assess control measures for each food safety hazard											
28 The food safety team start to prepare the HACCP plan											
29 The food safety team identify critical control points (CCPs) for each food safety hazard											
30 The food safety team determine and validate the critical limit for each CCP											
31 The food safety team determine and establish monitoring procedures and records for each CCP											
SQF Plan Days											

Start-Up Guide - Introduction to the contents of the package



Technical Support



Free Online Technical Support

One of the unique features of our packages is that we provide technical support.

This package includes online technical support and expertise to answer your questions and assist you in developing your SQF Food Safety Management System until you achieve certification.

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